



Why hydrogen flames are different: Effects of preferential diffusion on dynamics and stabilization

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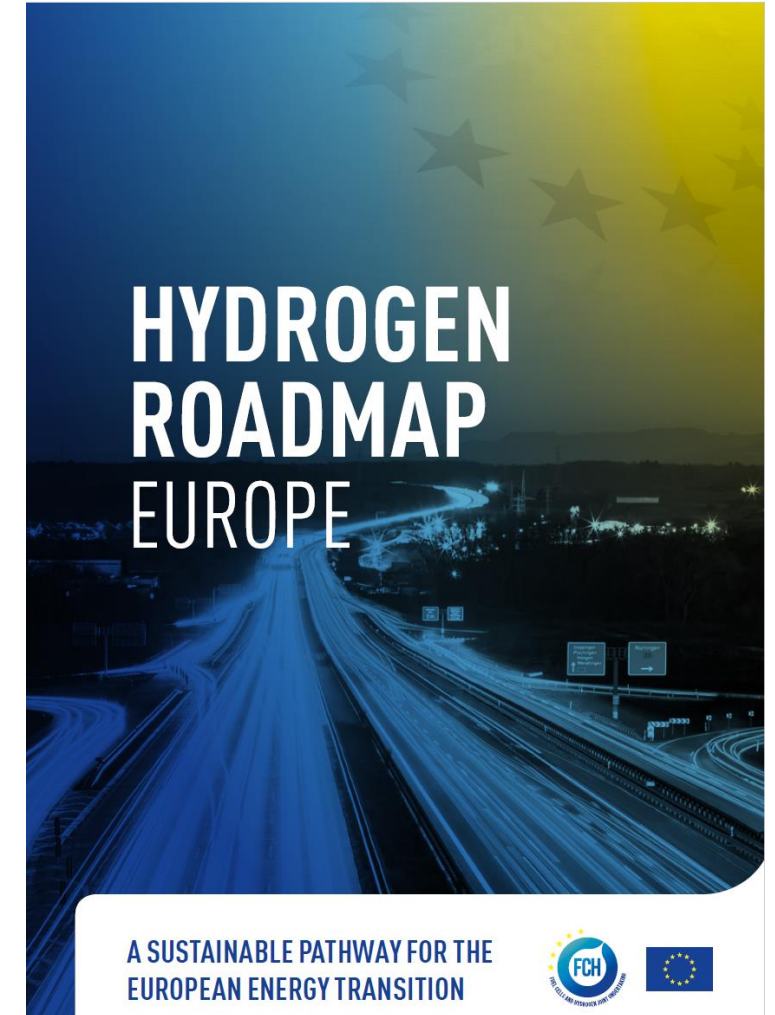
Hydrogen

Hydrogen receives a lot of attention

- No CO₂ is emitted when H₂ is burnt
- Simplest fuel to produce from renewable electricity
- Large scale energy storage
- Large potential for
 - Residential and industrial heat
 - Power generation
 - Transport sector

“The world is moving ahead on the need to decarbonise and the need to commit to climate neutrality — so in that context the importance of hydrogen increases on almost a daily basis” —

Frans Timmermans, EC EVP for the European Green Deal



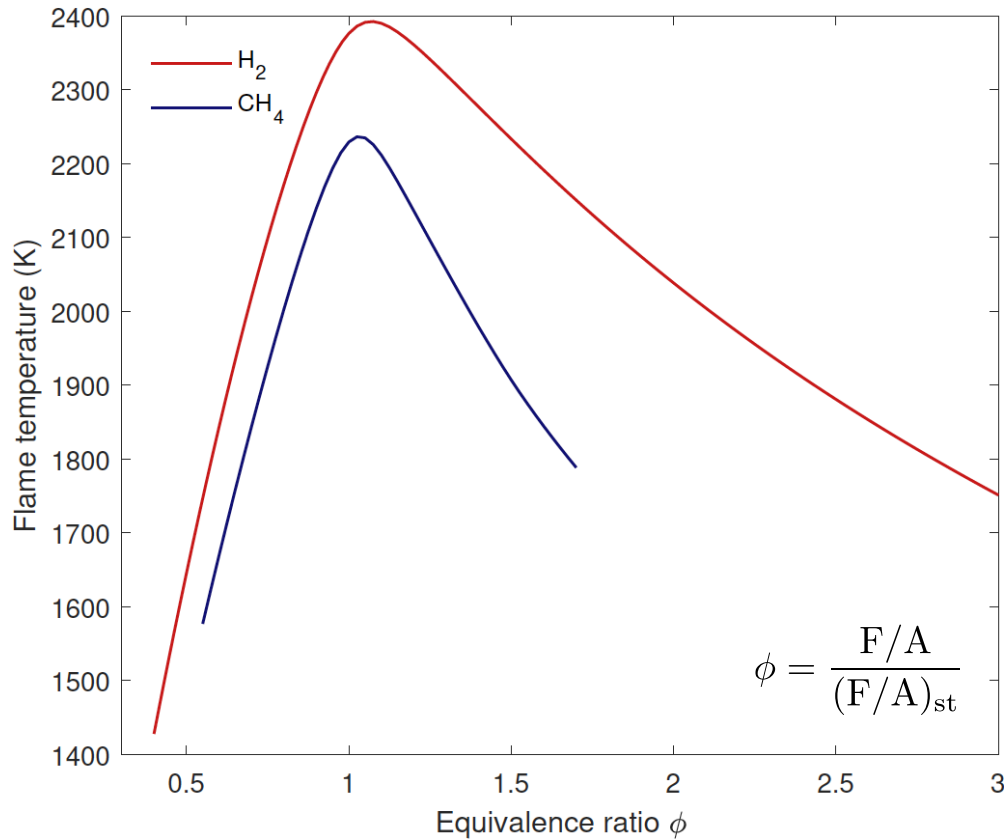
Hydrogen fuel

- Hydrogen as (partial) replacement for natural gas (CH₄)
- Existing combustion equipment is usually not suited for H₂

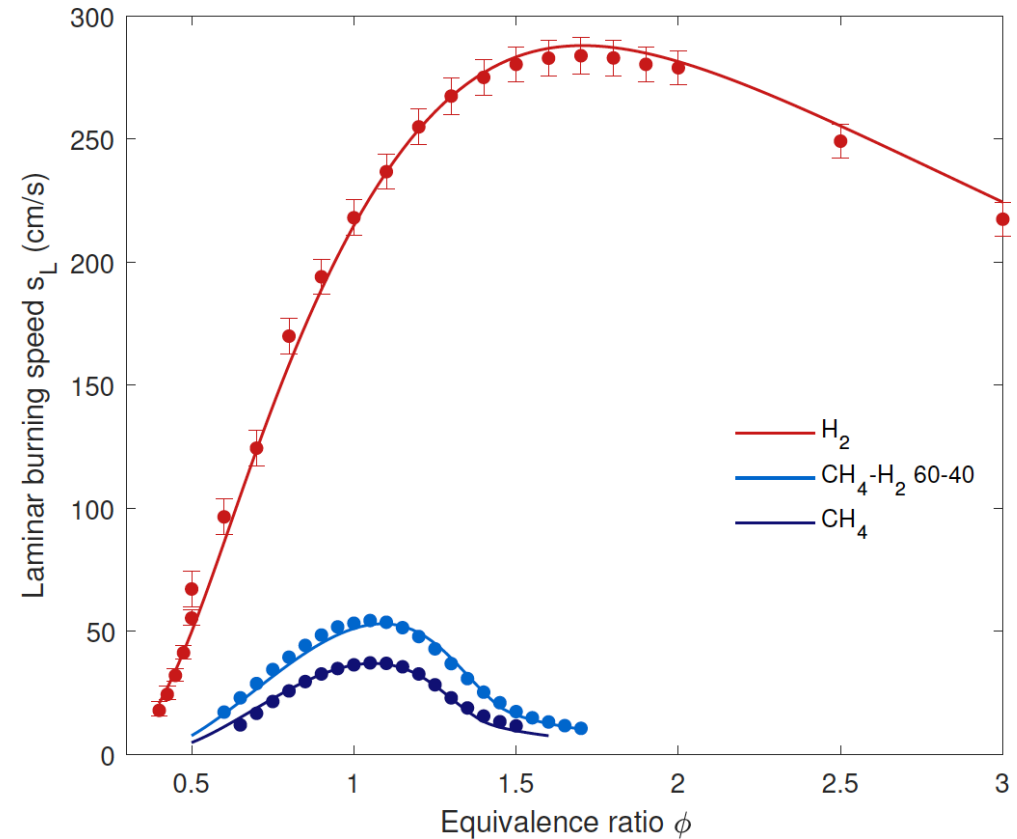
Property	Methane	Hydrogen
Heating value (LHV, MJ/kg)	50	120
Density (kg/m ³)	0.657	0.089
Stoich. Air-Fuel Ratio (mol/mol)	9.5	2.38
Flame temperature (K)	2220	2380
Laminar burning velocity (m/s)	0.37	2.18 (2.84)
Flammability limit (fuel mol%)	5 – 15	4 – 75
Autoignition temperature (K)	~800	~850
Minimum ignition energy (mJ)	0.20	0.02
Diffusivity in air (cm ² /s)	0.21	0.76

At standard conditions

Flame properties



- High heat transfer rate
- High NO_x formation rate

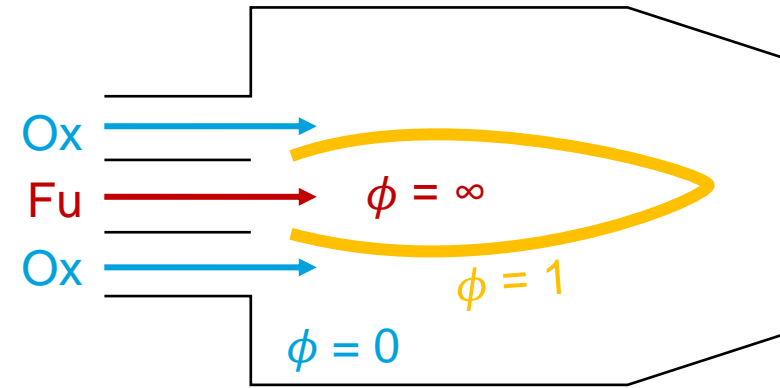


- High power density
- Flame stabilization problems

Modes of combustion

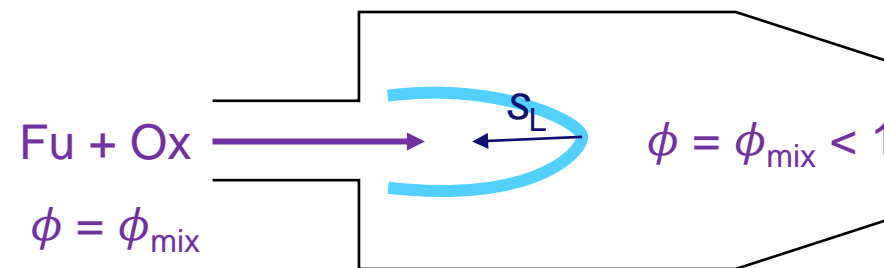
Non-premixed flames

- Reactants are initially separated
- Diffusion/mixing controlled
- Relatively slow conversion
- High flame temperature: **high NO_x emissions**



Premixed flames

- Reactants are mixed before they enter the reaction zone
- Explosive mixture, propagating front
- Flame stability: **Flashback**
- Low pollutant emissions



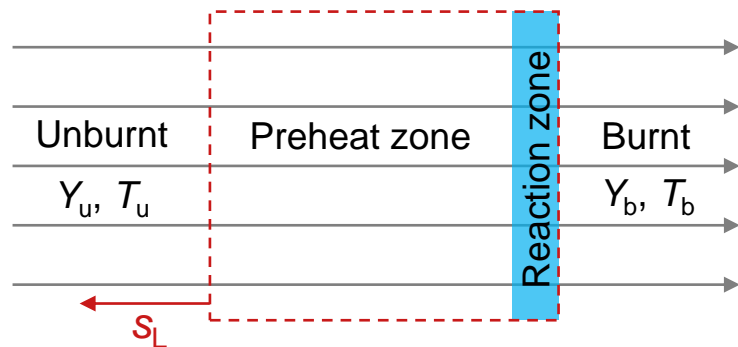
Flame stretch theory

Impact of Lewis number on flame speed

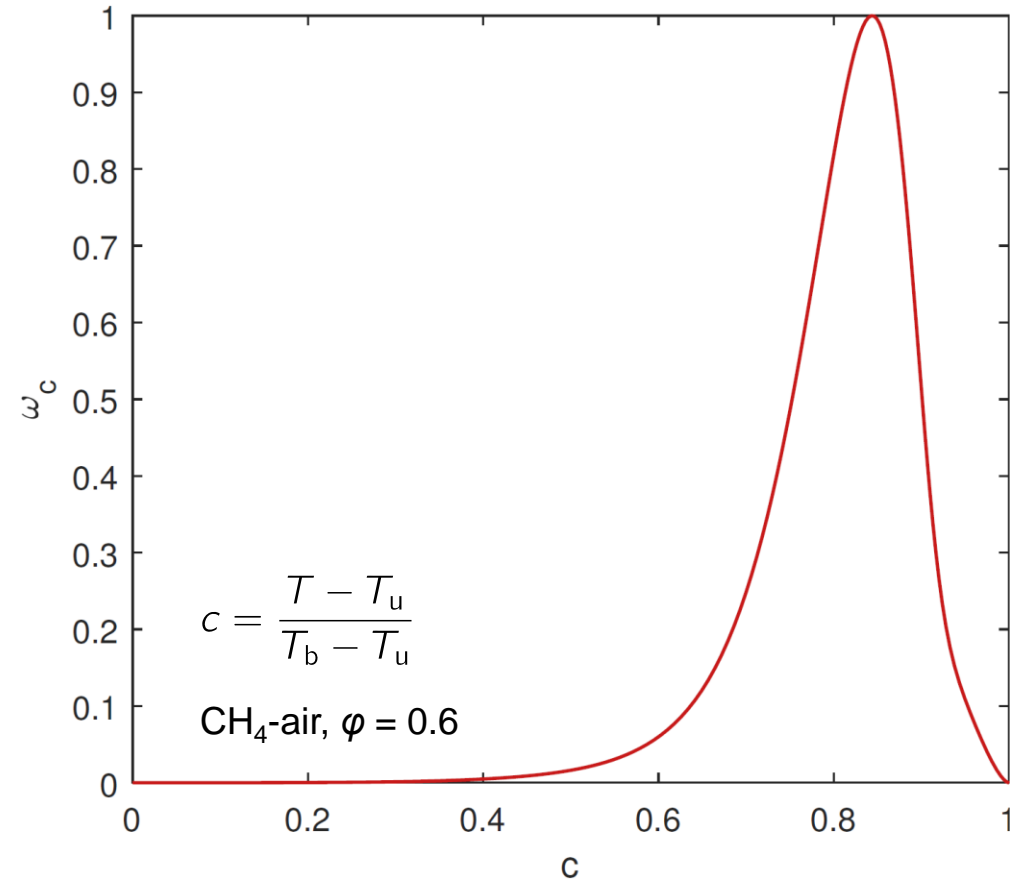
Law (2006), Combustion Physics, Cambridge University Press
Van Oijen et al. (2016) Prog. Energy Combust. Sci. 57:30-74

Premixed laminar flames

- Propagating reaction waves
- Laminar flame speed s_L
- Reaction-diffusion structure
- Large activation energy:
 - Thin reaction zone
 - Heat and mass diffusion zone



- Reaction rates are determined by burnt mixture



Premixed flame structure

- Governing equations steady 1D case

$$\frac{d}{dx}(\rho u) = 0$$

$$\rho u \frac{dY}{dx} - \rho D \frac{d^2 Y}{dx^2} = -\omega$$

$$\rho u c_p \frac{dT}{dx} - \lambda \frac{d^2 T}{dx^2} = q_c \omega$$

- Solution (preheat zone)

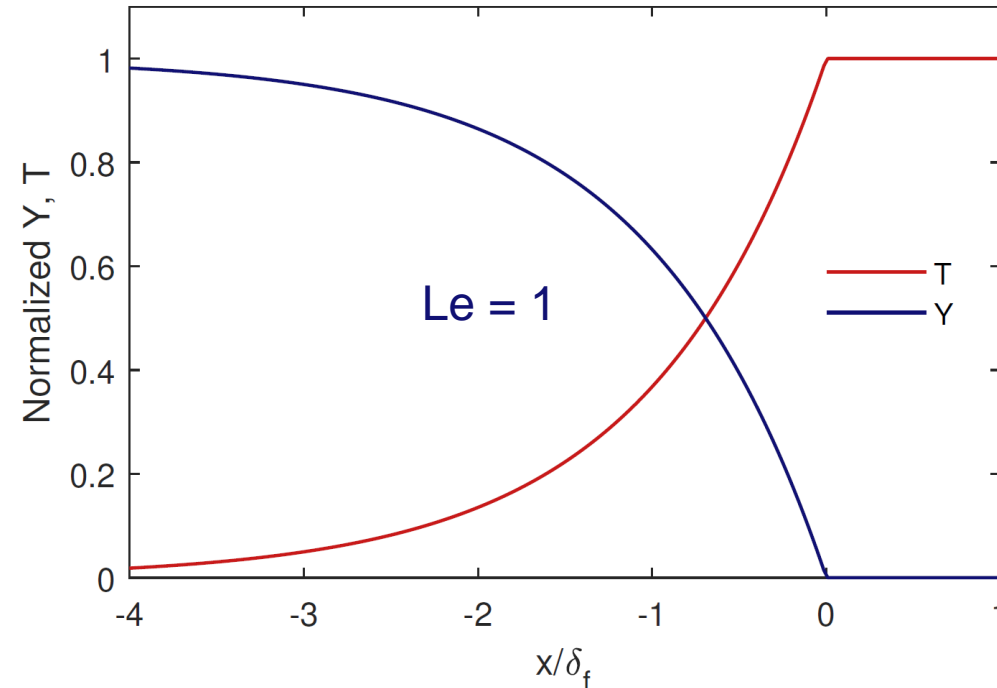
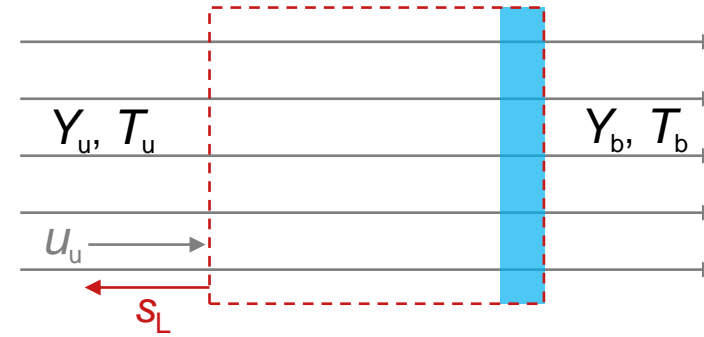
$$\rho u = m = \text{const}$$

$$T = T_u + (T_b - T_u) \exp(x/\delta_f)$$

$$Y = Y_u - Y_u \exp(\text{Le } x/\delta_f)$$

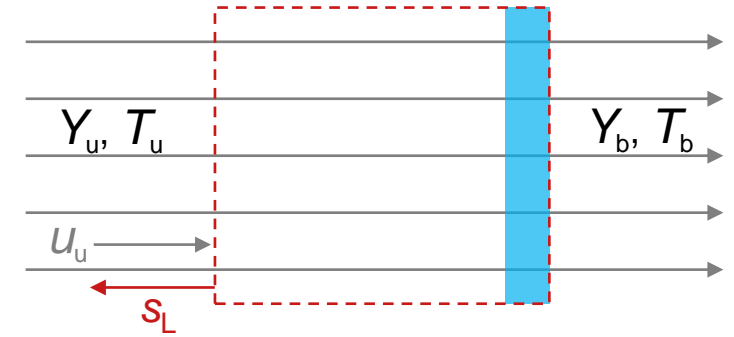
Flame thickness: $\delta_f = \lambda / (m c_p)$

Lewis number: $\text{Le} = \lambda / (\rho D c_p)$



Integral analysis

- Integrate governing equations from unburnt to burnt
- Diffusive fluxes are zero and $Y_b = 0$



$$\rho u \frac{dY}{dx} - \rho D \frac{d^2 Y}{dx^2} = -\omega$$
$$\frac{d}{dx}(\rho u) = 0$$

$$m_u = m_b = m_b^0$$
$$m_u Y_u = \int_u^b \omega dx$$

$$m_b^0 = \frac{1}{Y_u} \int_u^b \omega dx$$

Mass burning rate (unstretched)

Mass consumption rate

Flame stretch

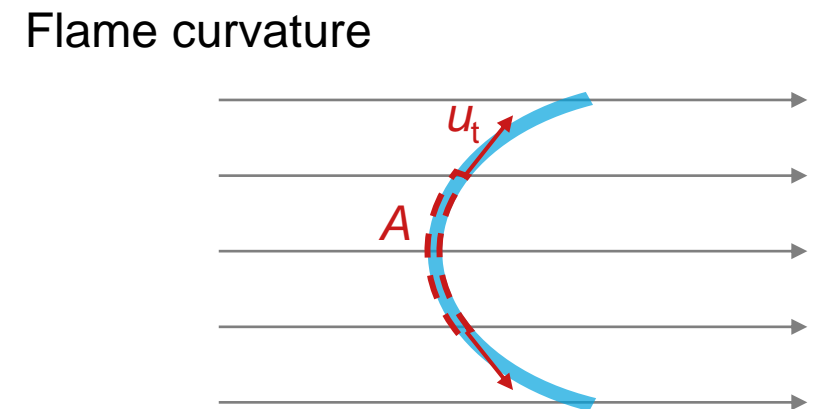
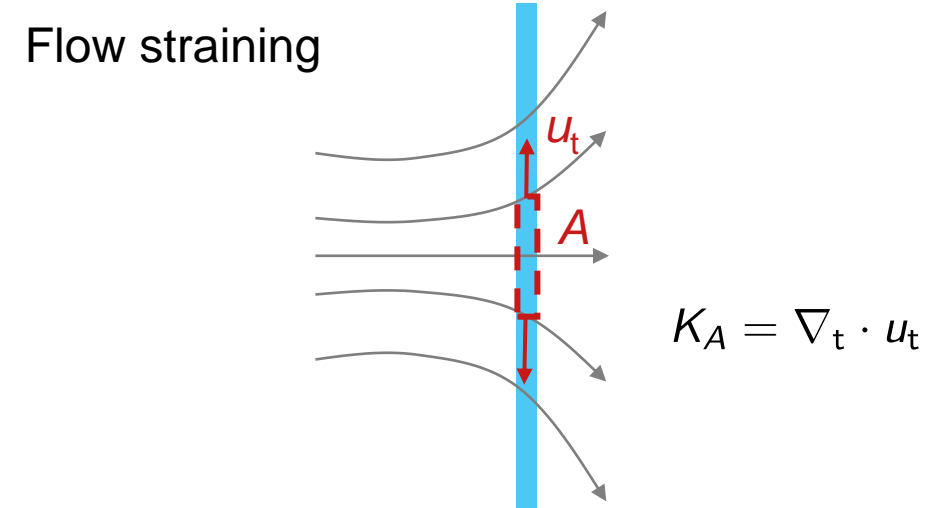
- Classical definition: Fractional rate of change of area of flame surface element

$$K_A = \frac{1}{A} \frac{dA}{dt}$$

- Flow straining, flame curvature, flame motion
- De Goeij & Ten Thije: Fractional rate of change of mass in flame **volume** element

$$K = \frac{1}{M} \frac{dM}{dt}$$

- Stretch rate defined in whole flame structure including preheat zone



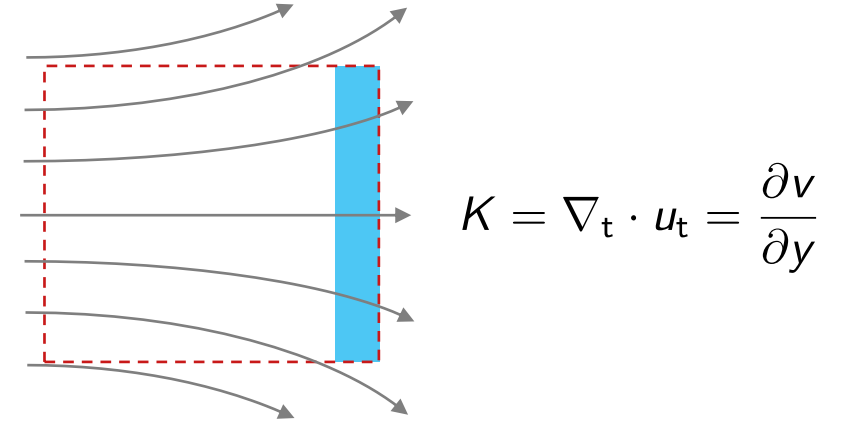
Mass burning rate of stretched flames

Flame stretch has an impact on the burning velocity

- Consider flat strained flame

$$\frac{d}{dx}(\rho u) = -\rho K$$

$$\frac{d}{dx}(\rho u Y) = \rho D \frac{d^2 Y}{dx^2} - \omega - \rho K Y$$



- Integral analysis

$$\left. \begin{aligned} m_b - m_u &= - \int \rho K dx \\ -m_u Y_u &= - \int \omega dx - \int \rho K Y dx \\ &= -m_b^0 Y_u - \int \rho K Y dx \end{aligned} \right\}$$

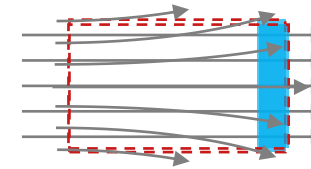
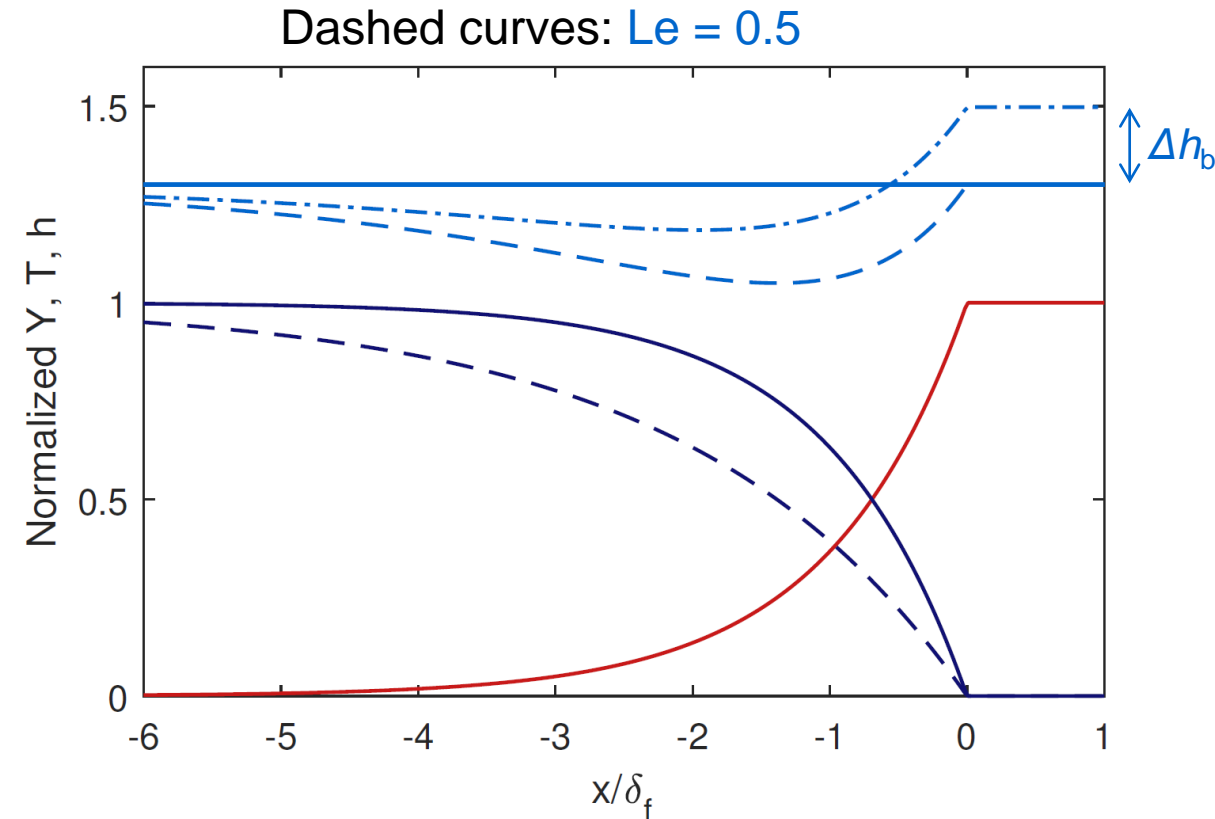
$$m_b = m_b^0 - \int \rho K (1 - Y/Y_u) dx$$

$$\frac{m_b}{m_b^0} = 1 - \frac{1}{m_b^0} \int \rho K Y dx = 1 - Ka$$

Karlovitz integral, Ka

Non-unity Lewis number effects

- Enthalpy profiles $h = q_c Y + c_p T$



Integrating enthalpy equation

$$m_b h_b - m_u h_u = - \int \rho K h dx$$

Combining with continuity equation

$$h_b - h_u = - \frac{1}{m_b} \int \rho K (h - h_u) dx$$

$$\begin{aligned} Le < 1 \text{ and } K > 0 &\implies h_b > h_u = h_b^0 \\ &\implies T_b > T_b^0 \\ &\implies \omega > \omega^0 \end{aligned}$$

Preferential diffusion effects

- In general, all species have different $Le_j \neq 1$
- Results in changes in element mass fractions ΔZ_j at the burnt side
- Affects the equilibrium composition at the burnt side $T_b, Y_{i,b}$
- And thus, the reaction rates ω and the mass consumption rate $m_b^0 = m_b^0(h_b, Z_{j,b})$
- Mass burning rate

$$m_b = m_b^0(h_b, Z_{j,b}) [1 - Ka]$$

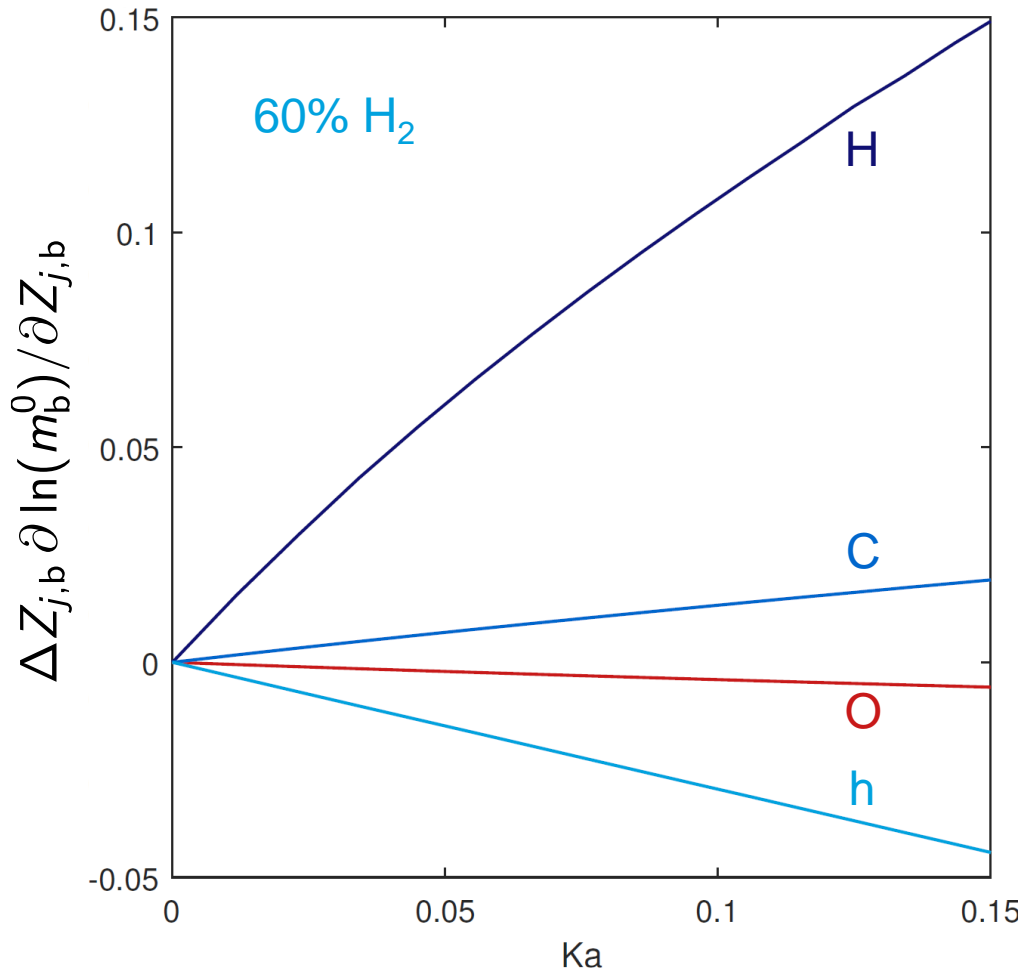
- Linearized for weak stretch, $Ka \ll 1$

$$\frac{m_b}{m_b^0} = 1 - Ka + \underbrace{\Delta h_b \frac{\partial \ln(m_b^0)}{\partial h_b} + \Delta Z_{j,b} \frac{\partial \ln(m_b^0)}{\partial Z_{j,b}}}_{\text{Indirect, preferential diffusion effects}} = 1 - \underbrace{Ma Ka}_{\text{Markstein number Ma}}$$

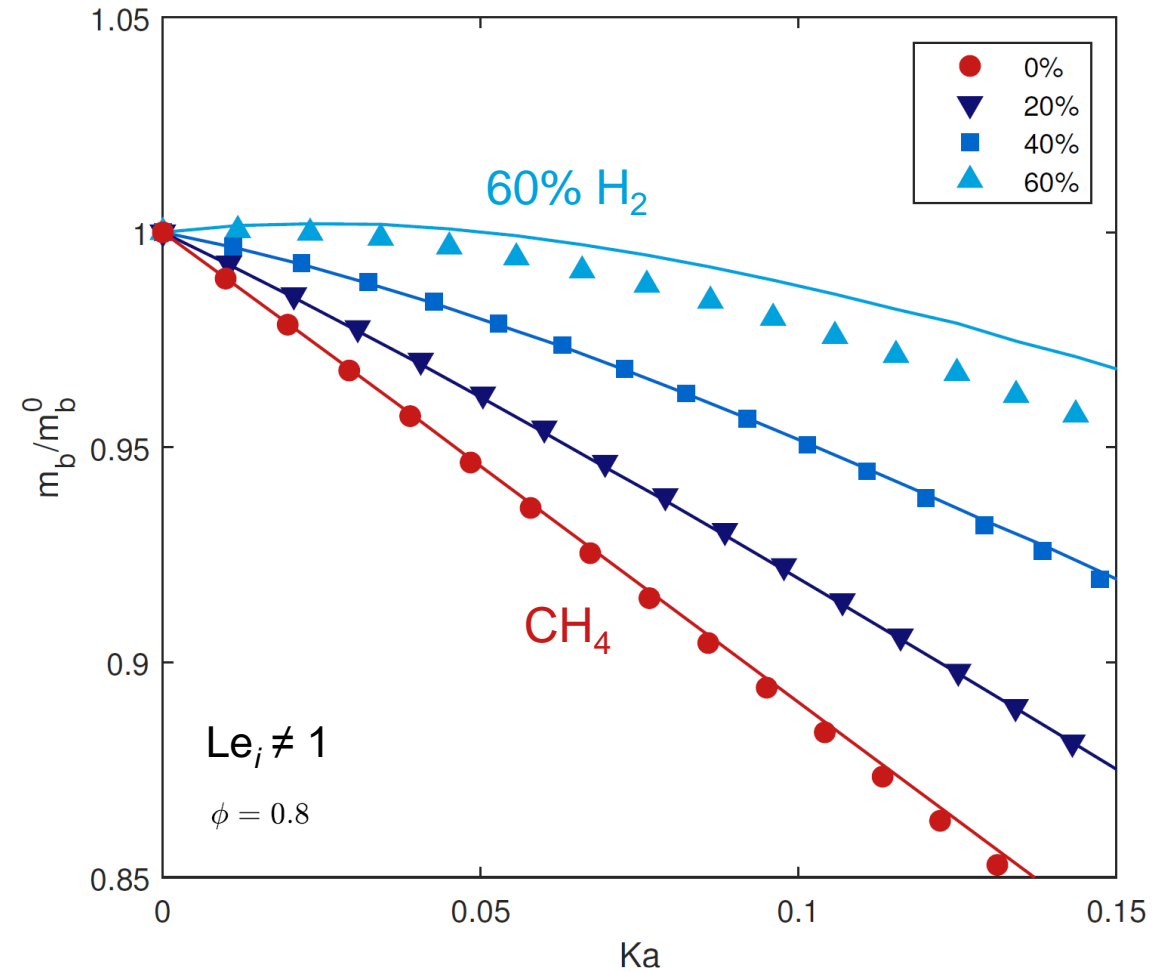
Direct stretch effectIndirect, preferential diffusion effectsMarkstein number Ma

Comparison with simulations

- Stretched CH_4 -air flames in counterflow

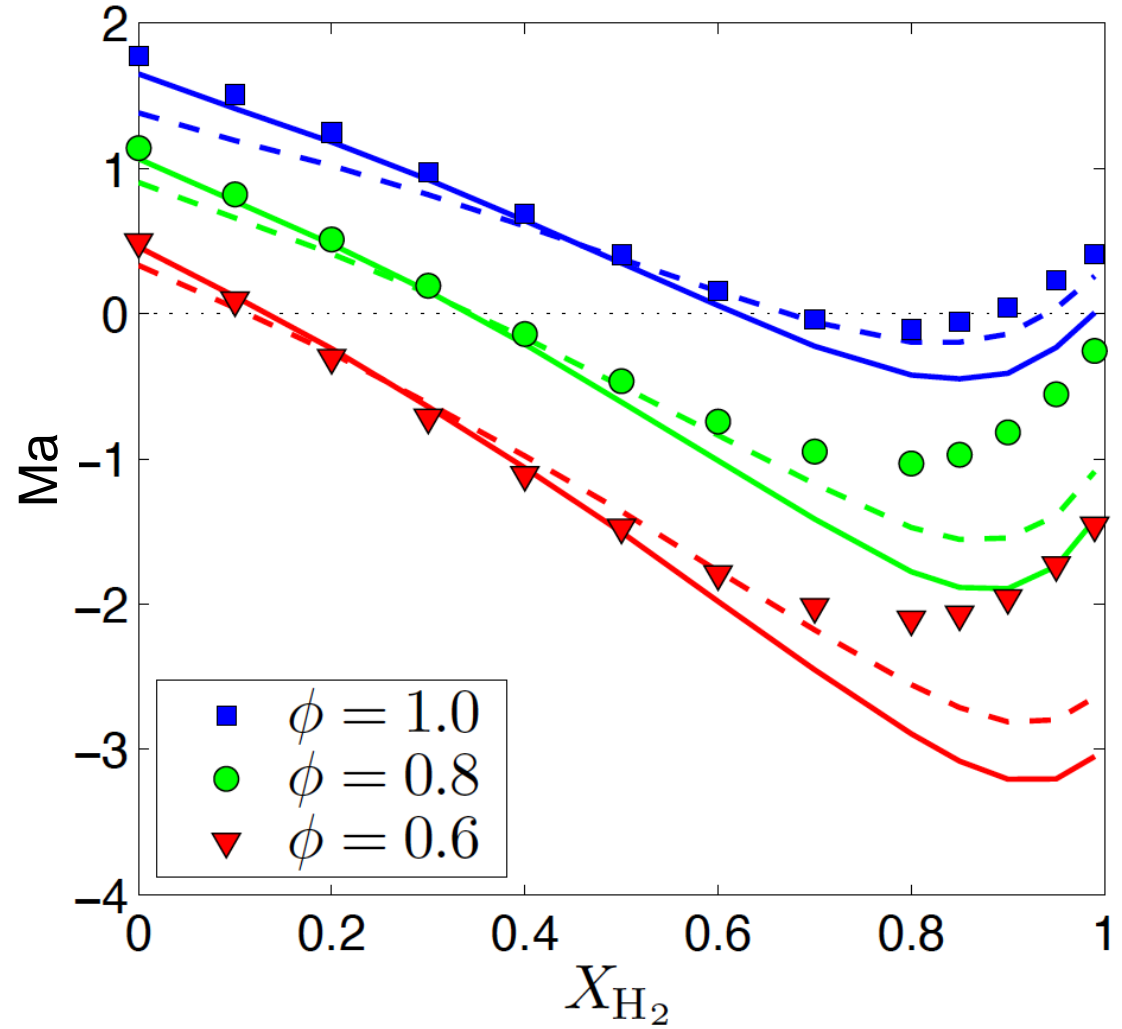
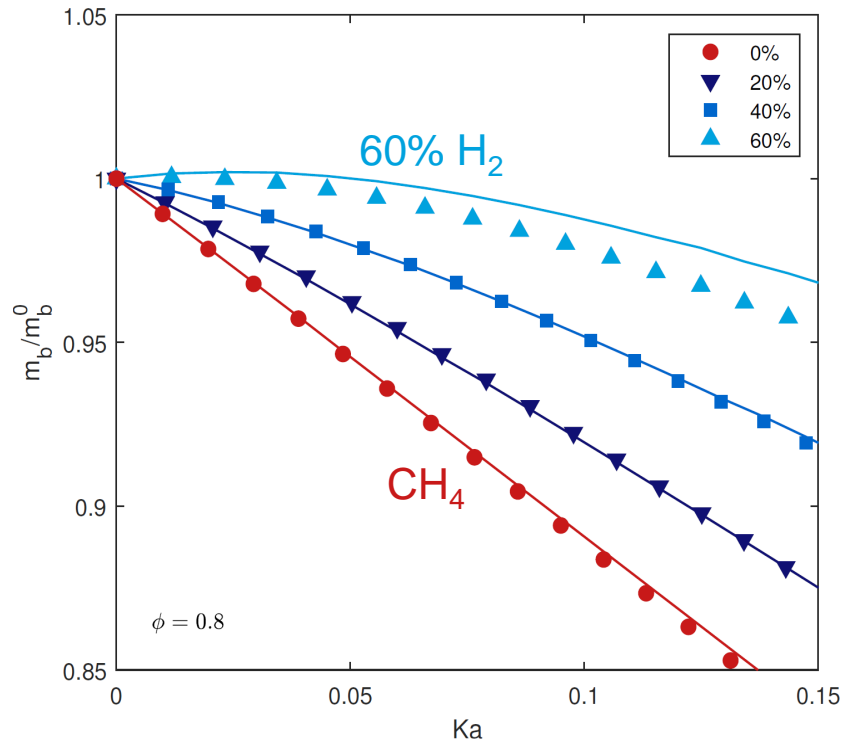


- Stretched CH_4 - H_2 -air flames



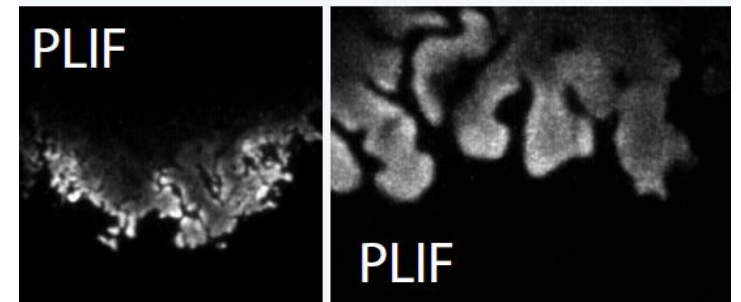
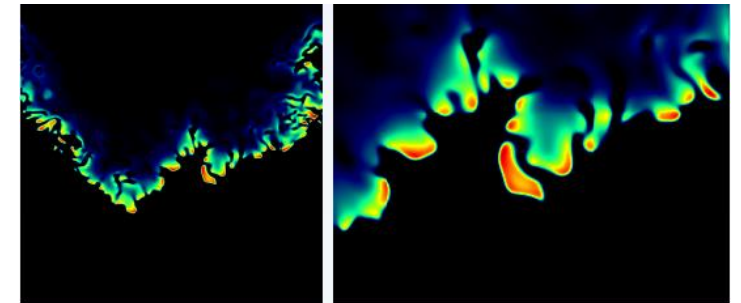
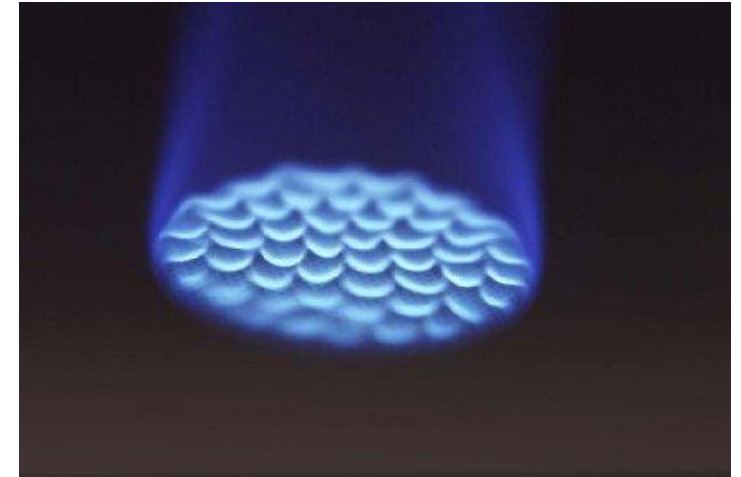
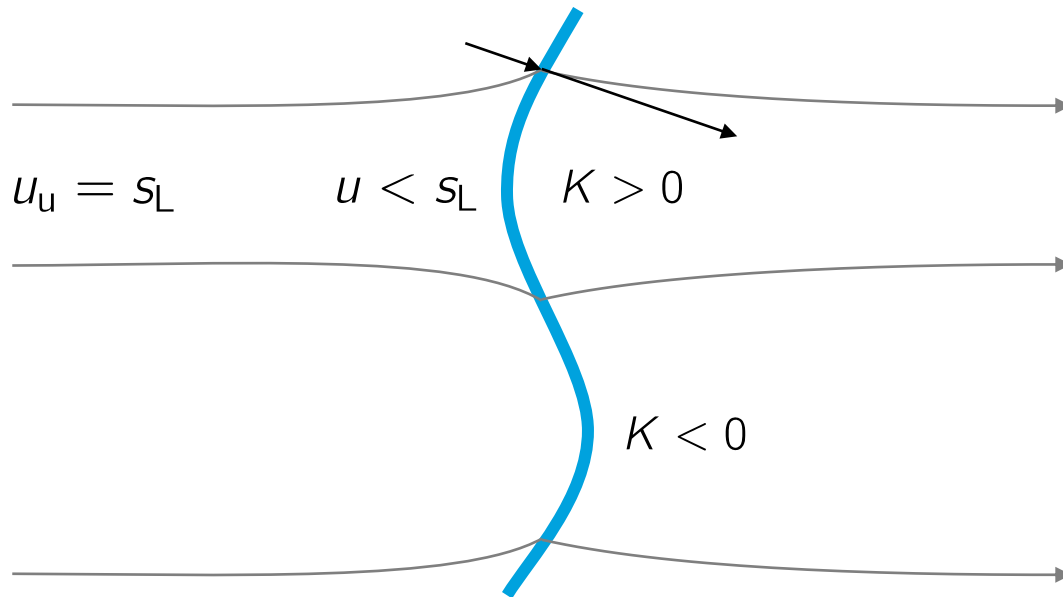
Markstein number

$$\frac{m_b}{m_b^0} = 1 - \text{Ma Ka}$$



Cellular instabilities

- Density jump in flames causes hydrodynamic instability
- Direct flame stretch effect has stabilizing influence (Positive stretch **decreases** burning velocity)
- Preferential diffusion effects can counteract this ($Ma < 1$) (Positive stretch may even **increase** burning velocity)



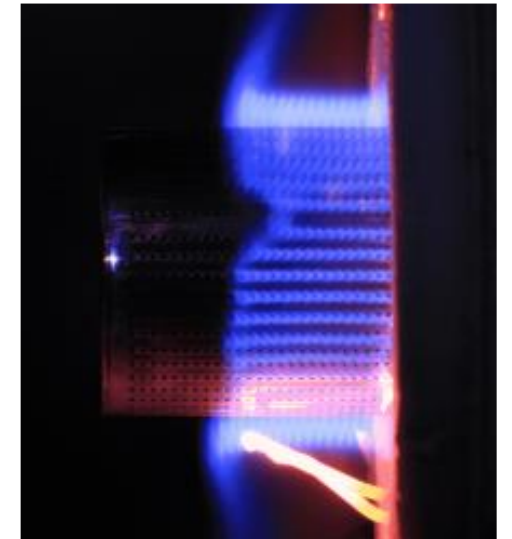
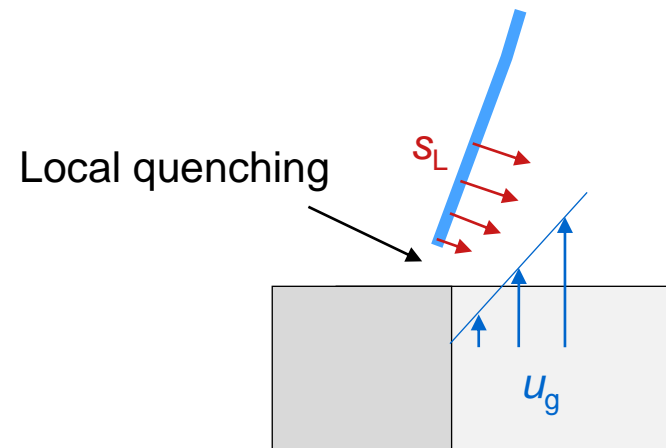
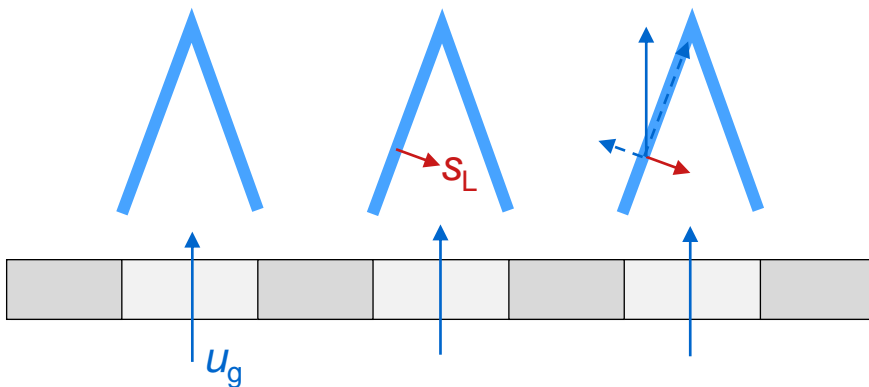
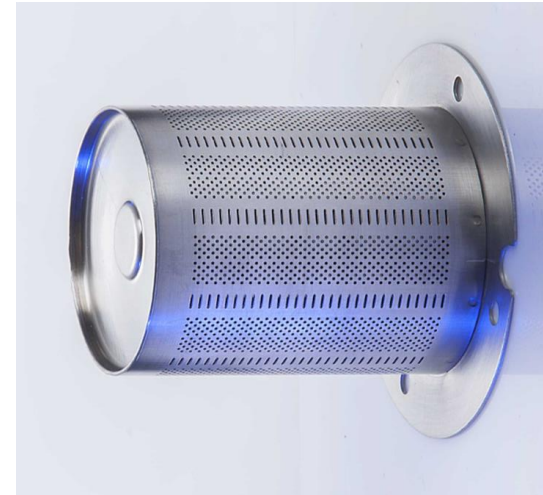
M. Day, Lawrence Berkeley Nat. Lab

Flame stabilization

Impact of preferential diffusion effects

Flame stabilization on perforated plate burner

- Used in domestic heating systems
- Balance of flame speed s_L and gas mixture velocity u_g
- Flame flashback/blow off



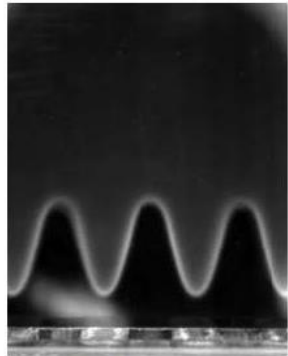
Lewis & von Elbe (1987) Combustion, Flames, and Explosions of Gases, Academic

Experiment

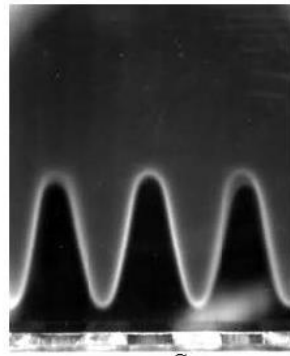
- Lean CH₄-H₂-air flames on multi-slot burner (Y. Shoshin)
- Fuel mixtures with same flame speed ($s_L = 10$ cm/s)

- H₂ has much higher diffusivity than methane ($Le_{H_2} = 0.3$ vs $Le_{CH_4} = 1$)
- Together with flame stretch and curvature this causes local enrichment: $\phi \uparrow$
- Resulting in local higher burning rate: $s_L \uparrow$
- Affects stabilization **a lot**

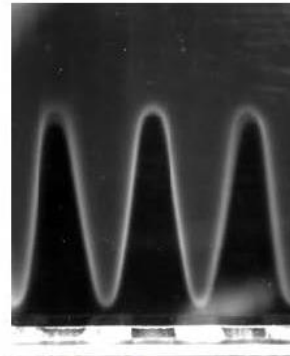
CH₄
 $\phi = 0.58$



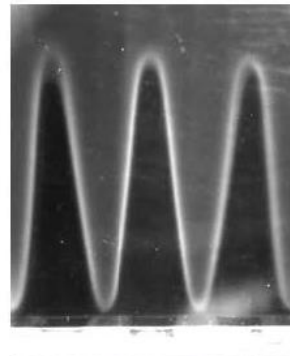
$V_0 = 30$ cm/s



$V_0 = 40$ cm/s

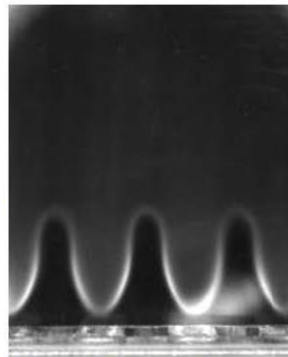


$V_0 = 60$ cm/s

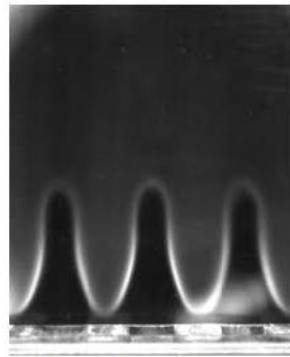


$V_0 = 80$ cm/s

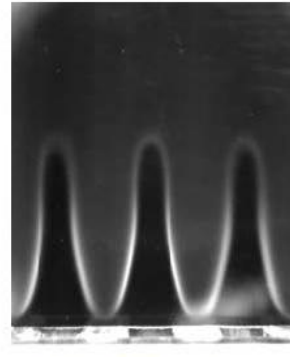
0.6 CH₄
+ 0.4 H₂
 $\phi = 0.52$



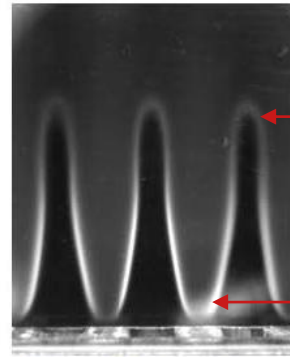
$V_0 = 30$ cm/s



$V_0 = 40$ cm/s



$V_0 = 60$ cm/s



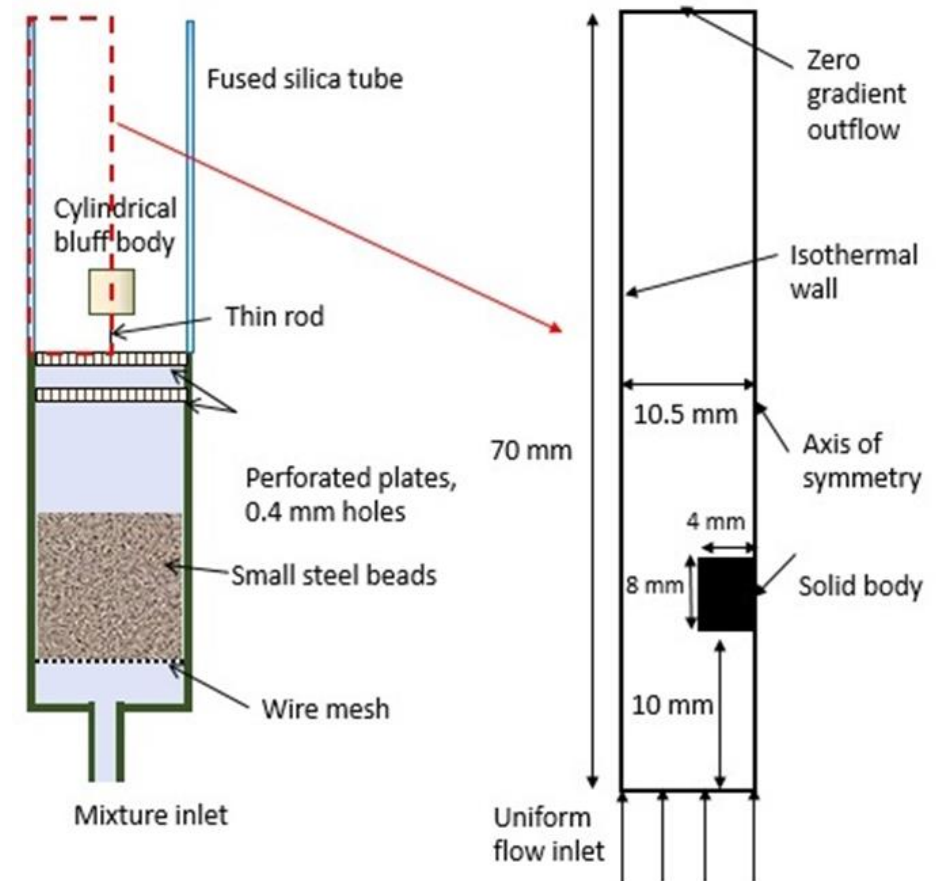
$V_0 = 80$ cm/s

Weaker burning at flame tip ($K < 0$)

Intensified burning at flame base ($K > 0$)

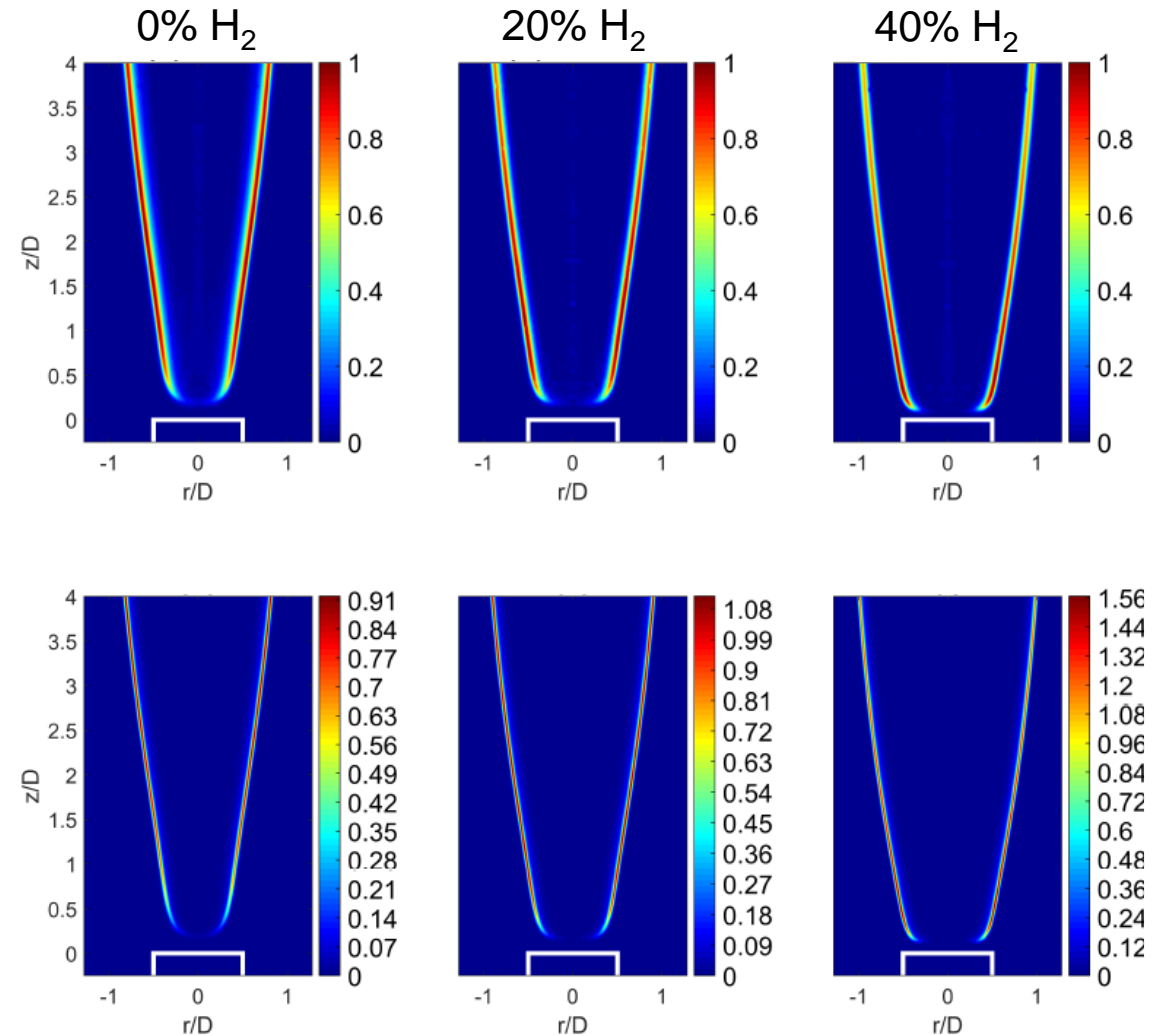
Bluff body stabilized flames

- Experimental and numerical study of flames stabilized on cylindrical bluff body
- At fixed velocity u_g , equivalence ratio is decreased until blow-off occurs
- Anomalous blow-off limit behavior observed for mixtures with H_2
- Experiments by Y. Shoshin
- Simulations by F. Vance



Flame stabilisation: experiment vs simulation

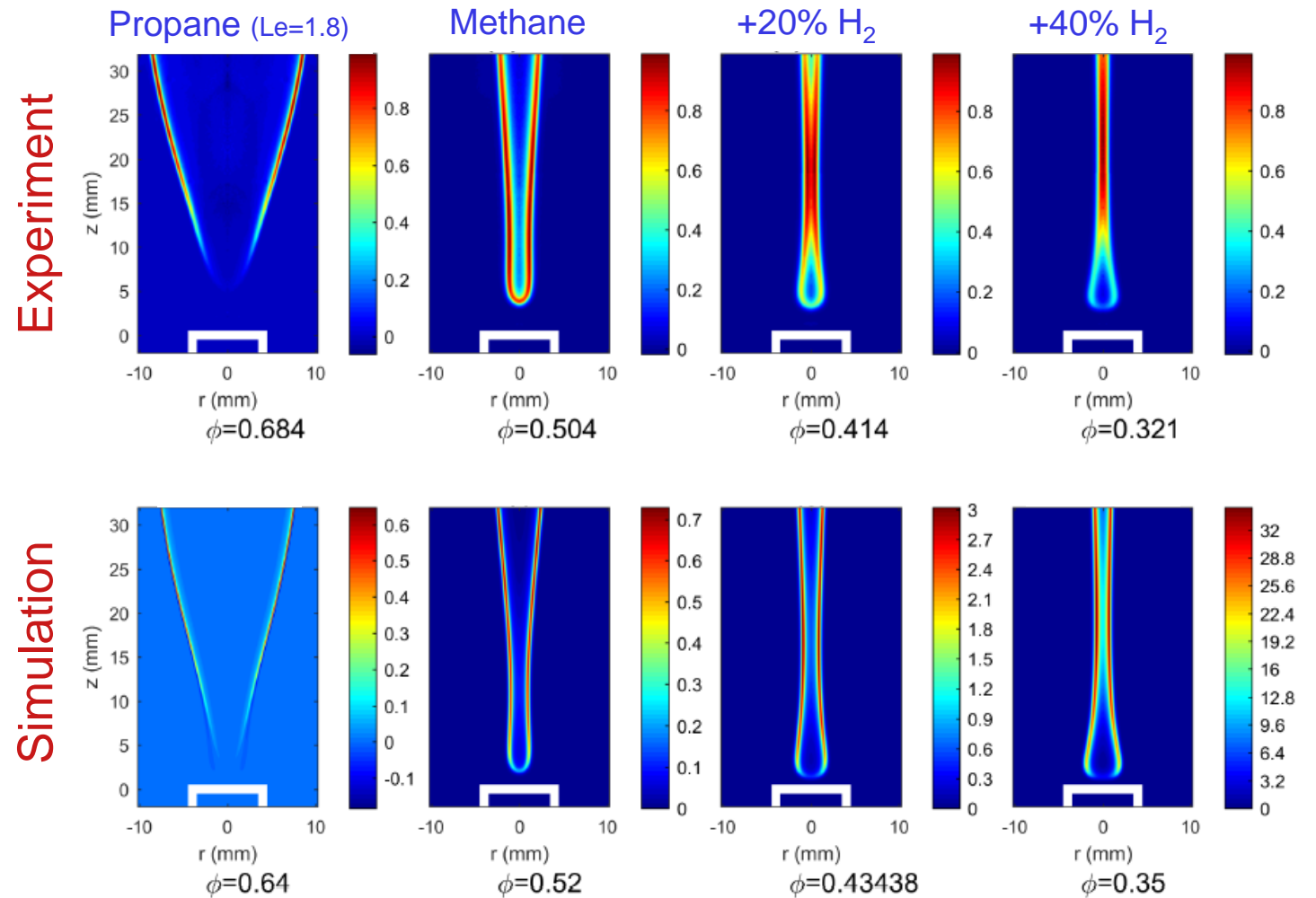
- Three CH₄-H₂ fuel mixtures with equal flame speed, $s_L = 10$ cm/s
- Inlet velocity 1 m/s
- Comparison of Abel inverted CH* chemiluminescence (top) and computed heat release rate (bottom)
- Numerical results allow detailed quantitative analysis of stretch, heat loss and preferential diffusion effects



Vance et al. (2021) Combust. Flame, available online

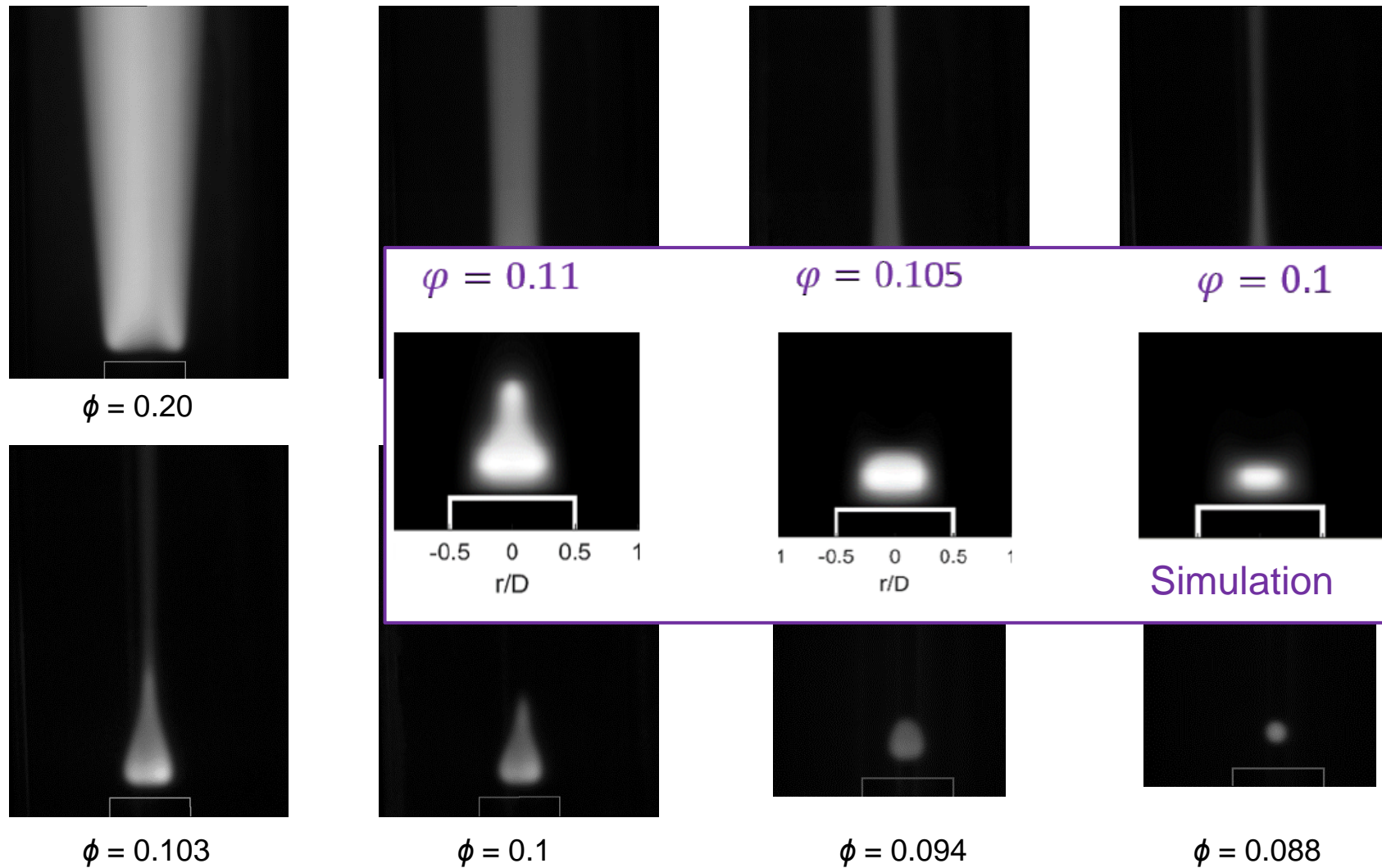
Effect of Lewis number on lean limit flame

- Lean limit flames for 4 fuels with different Lewis number
- Inlet velocity 1 m/s
- Strong Le effects enhance stability of H₂ enriched flames: Neck formation
- Different blow-off mechanisms observed



Vance et al. (2019) Proc. Combust. Inst., 37:1663-1672

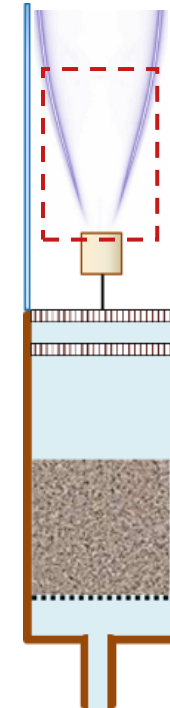
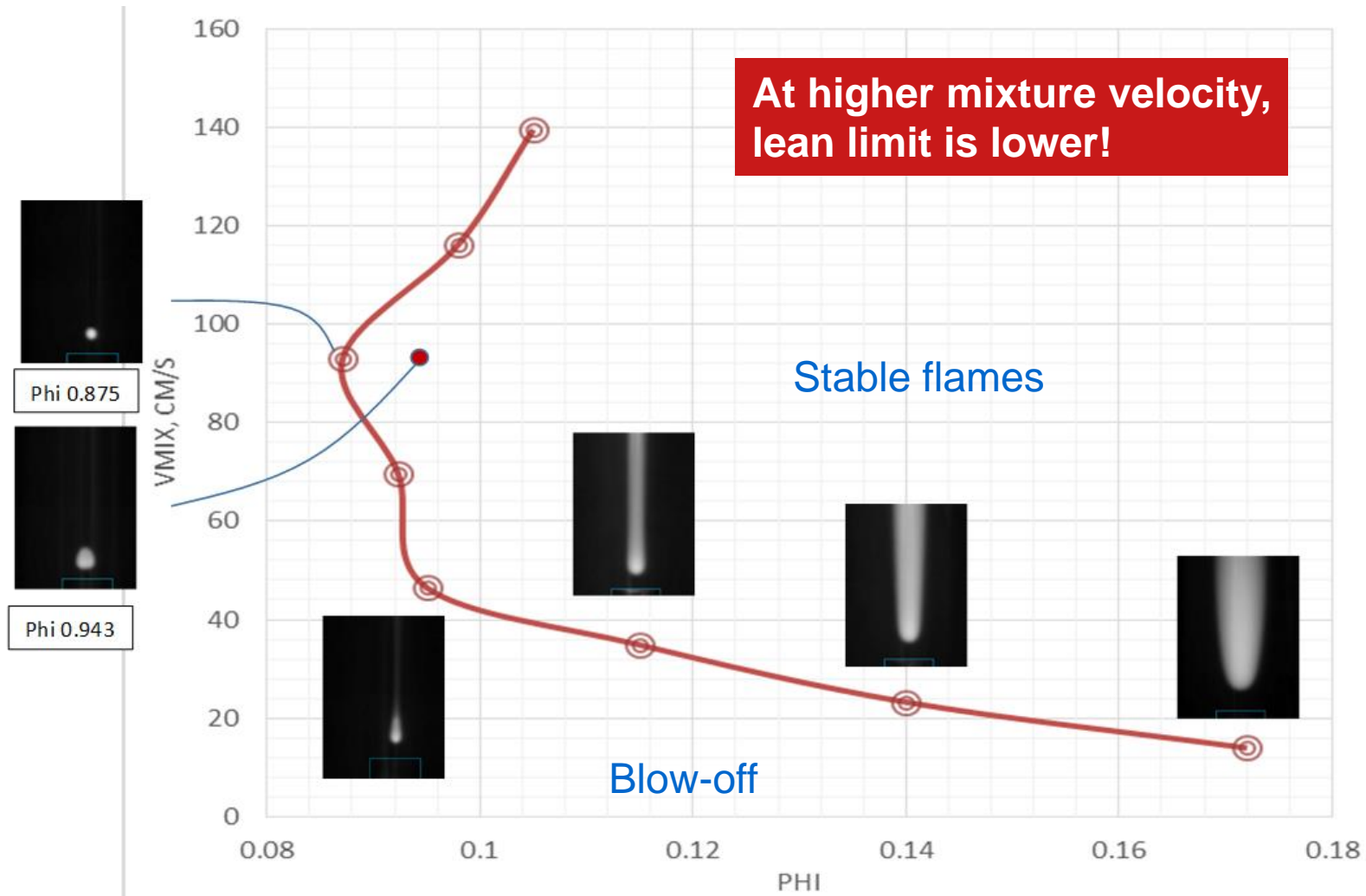
H₂-air flame shapes approaching lean limit ($V = 1$ m/s)



- Pencil-like flame
- Quenches
- Residual flame
- Flame ball!
(PhD Zhen Zhou)
- **Combustion at extremely low ϕ**
- Simulations show same behavior

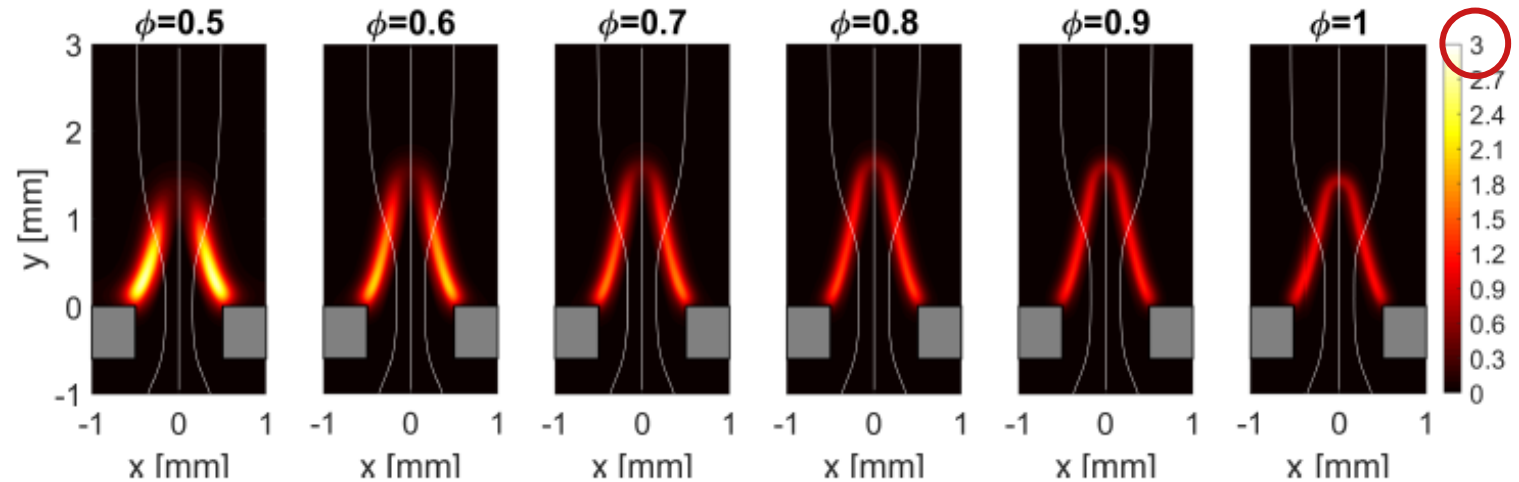
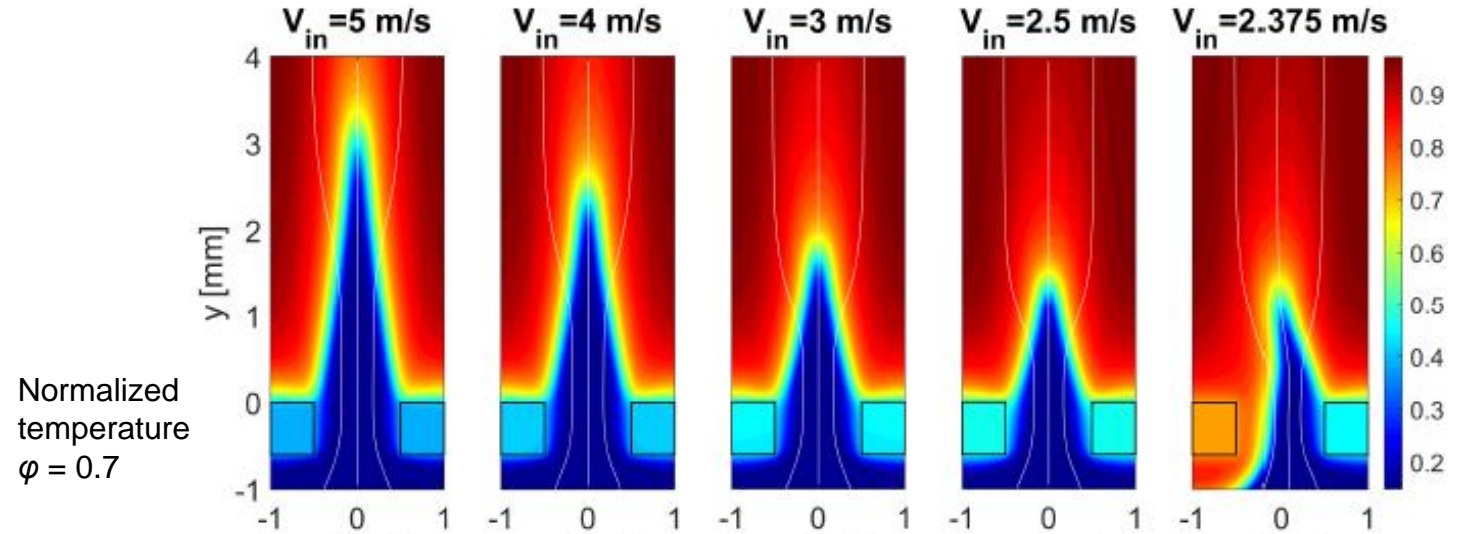
Vance et al. (2021) Energies, 14, 1977

H₂-air lean limit flames



Hydrogen flame flashback

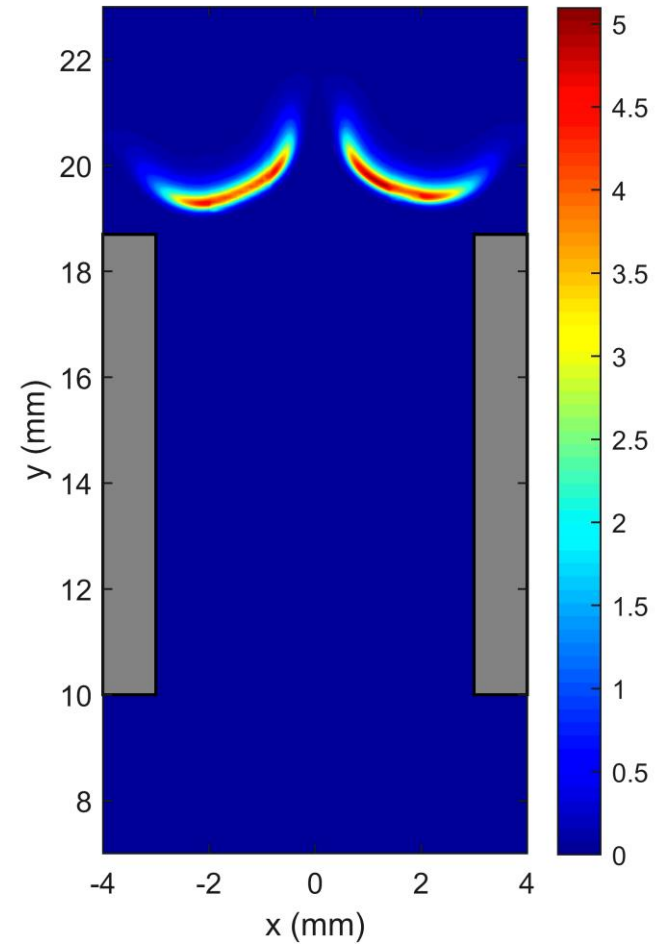
- Simulations of H₂-air flame on slot burner
- Decrease inlet velocity V_{in} at constant ϕ until flame flashes back
- Enhanced burning rate due to preferential diffusion effects, leads to early flashback



Vance et al. (2021) Combust. Flame, submitted

Complex dynamics

- Unsteady simulation
- Flashback when velocity is lowered

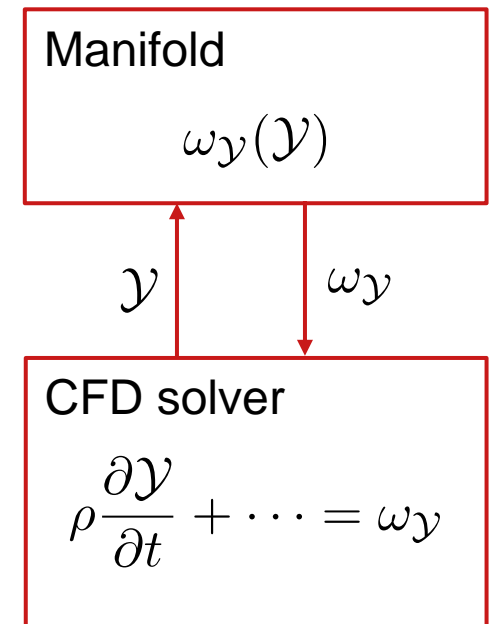
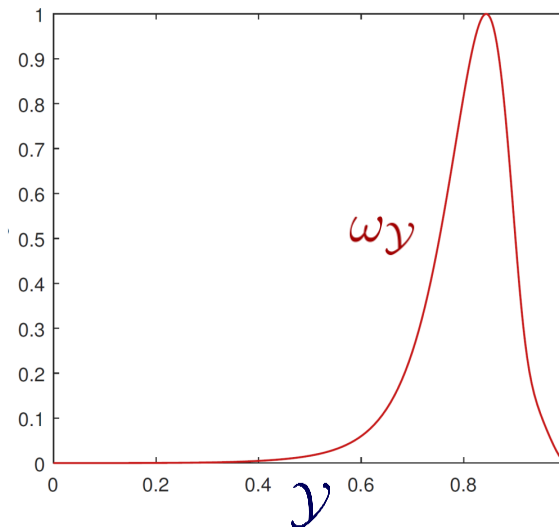
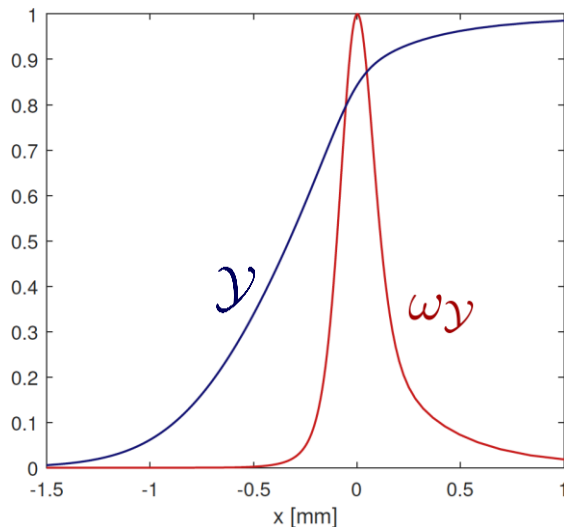


Flamelet-Generated Manifolds for H₂ flames

Flamelet-Generated Manifold (FGM) method

- Reduced order modelling of chemistry
- Combination of low-dimensional manifold and flamelet approach
- Solutions of 1D flamelet equations are used to construct a manifold
- Chemical composition (Y_i, T) is parameterized by small number of control variables y_j
- Simplest form, 1D FGM, where y_1 is reaction progress variable

$$Y_i(x) \longrightarrow Y_i(y_1) \quad y_1 = \mathcal{Y}$$

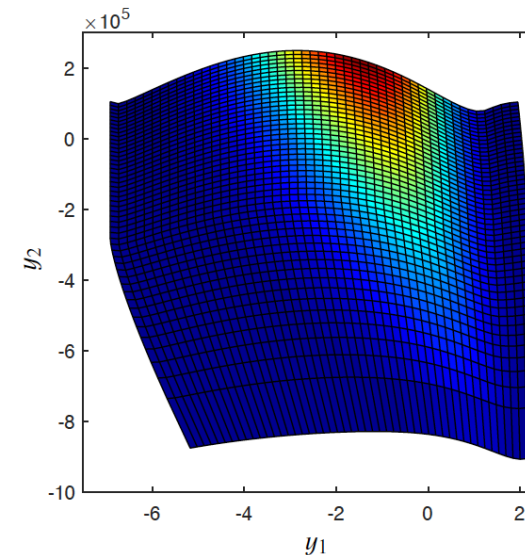
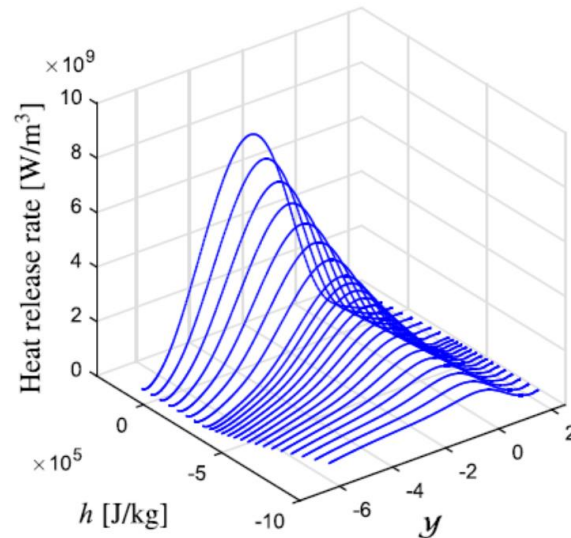
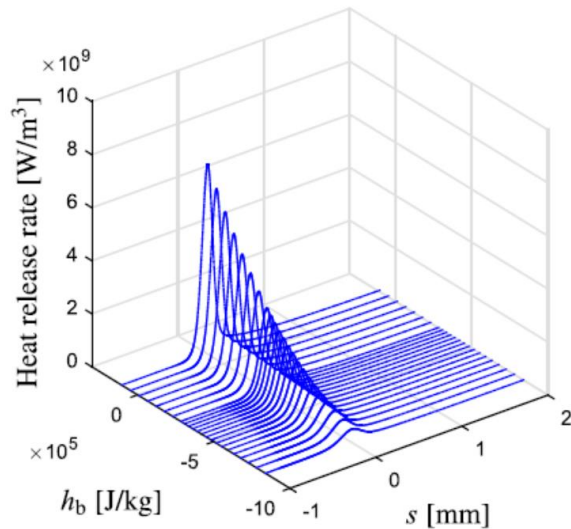


Van Oijen & De Goey (2000) Combust. Sci. Technol. 161:113-138
 Van Oijen et al. (2016) Prog. Energy Combust. Sci. 57:30-74

Multi-dimensional FGM

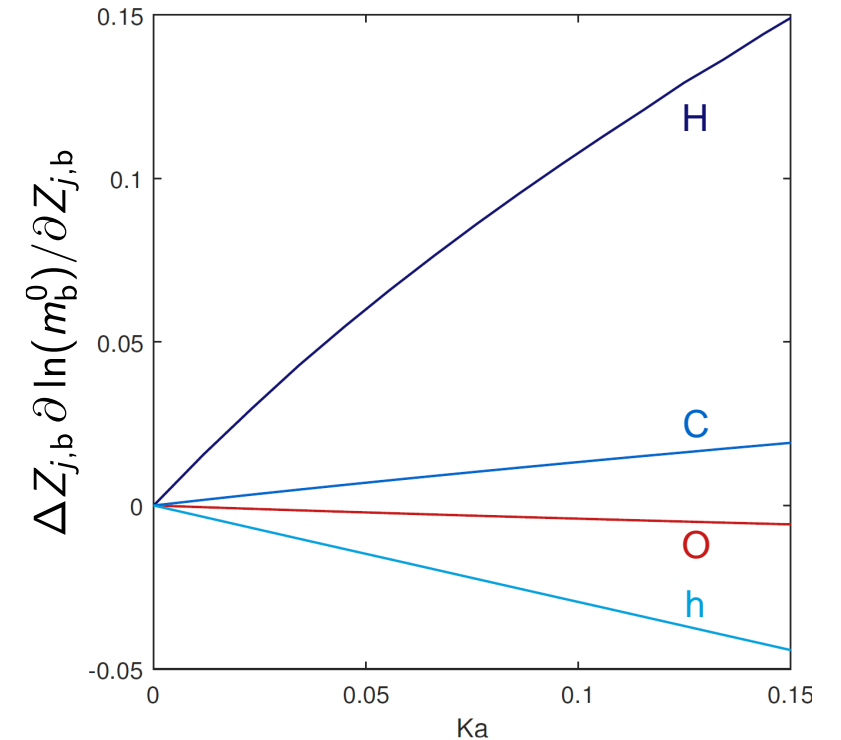
- In 1D FGM, enthalpy and element mass fractions are fixed, but in most applications, this is not the case due to, e.g., heat loss, mixture stratification, dilution, etc.
- Additional manifold dimensions (parameters) are needed to account for the effect of these changes on chemistry
- For non-adiabatic effects, enthalpy is added as manifold coordinate
- Series of flamelet solutions for different enthalpy

$$Y_i(x, h_b) \longrightarrow Y_i(y_1, y_2) \quad y_1 = \mathcal{Y}, y_2 = h$$



FGM for H₂ flames

- Strong preferential diffusion effects in H₂ flames cause changes in Z_j and h
- In principle all Z_j 's and h should be added to the manifold as additional independent parameters
- For weak stretch, ΔZ_j 's and Δh are not independent but couple: One additional dimension is sufficient



Preferential diffusion effects in FGM

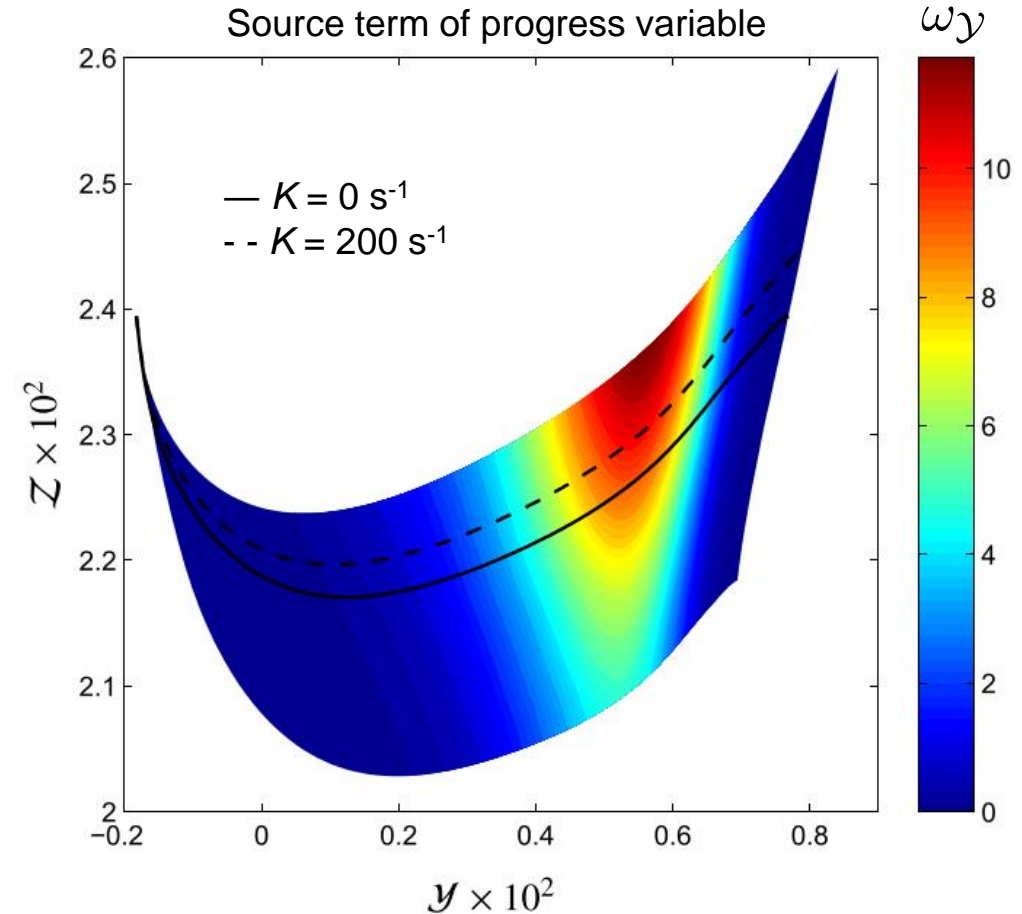
- In practice: Include a stretch term in flamelet equations and solve for a range of stretch rates K

$$Y_i(x, K) \longrightarrow Y_i(y_1, y_2)$$

- This results in a 2D FGM parameterized by two control variables
 - Reaction progress variable
 - Element mass fraction

$$y_1 = \mathcal{Y}$$

$$y_2 = \mathcal{Z} = \frac{1}{2}Z_C + Z_H$$



Preferential diffusion effects in FGM

- Preferential diffusion terms in equations for control variables need to be retained
- Linear combinations of species mass fractions $y = \sum \alpha_i Y_i$

$$\frac{\partial \rho y}{\partial t} + \nabla \cdot (\rho \mathbf{u} y) - \nabla \cdot \left(\frac{\lambda}{c_p} \nabla y \right) = \nabla \cdot \left[\frac{\lambda}{c_p} \sum \alpha_i \left(\frac{1}{Le_i} - 1 \right) \nabla Y_i \right] + \omega_y$$

- Assuming $\nabla Y_i = c_i \nabla y$ (Local 1D FGM)

$$\frac{\partial \rho y}{\partial t} + \nabla \cdot (\rho \mathbf{u} y) - \nabla \cdot \left(\frac{\lambda}{c_p} \nabla y \right) = \nabla \cdot (\mathcal{D} \nabla y) + \omega_y$$

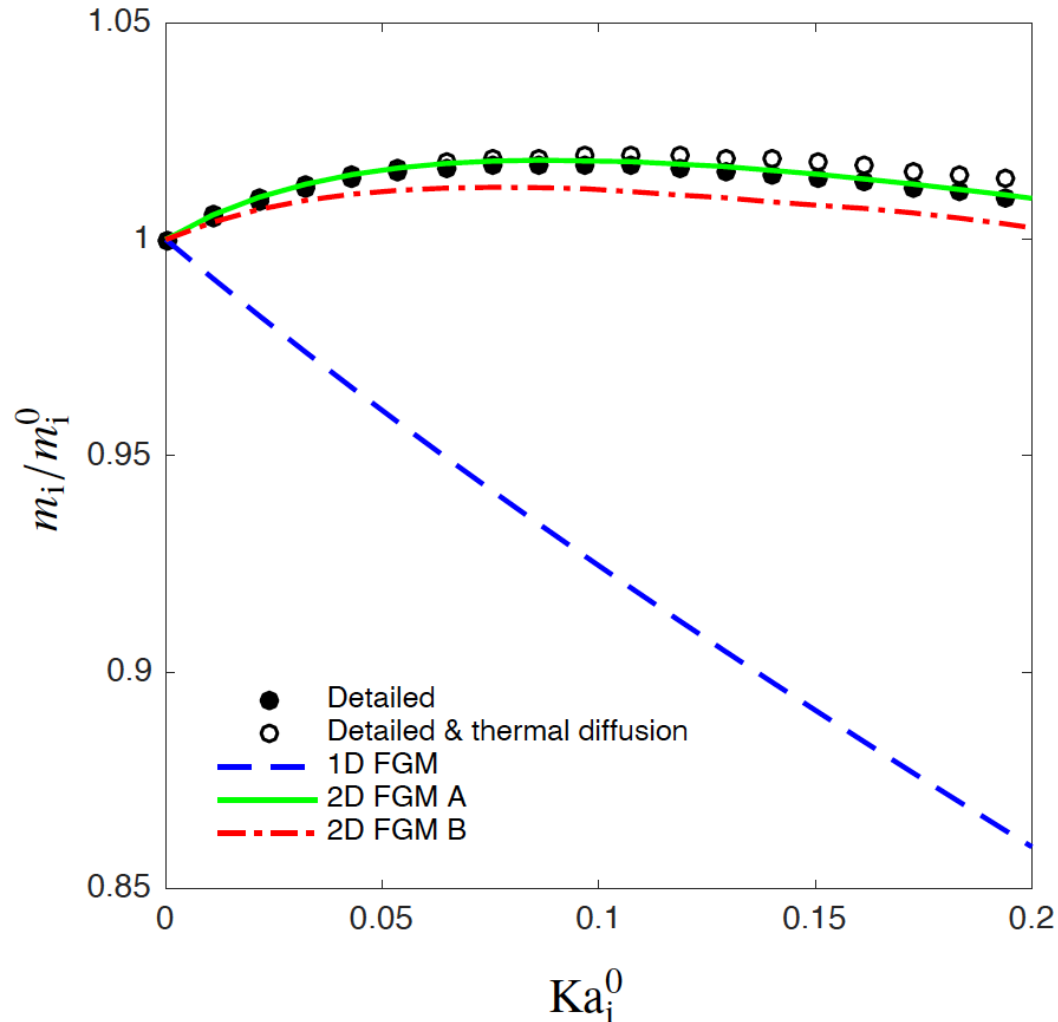
- New approach assuming constant Lewis numbers

$$\frac{\partial \rho y}{\partial t} + \nabla \cdot (\rho \mathbf{u} y) - \nabla \cdot \left(\frac{\lambda}{c_p} \nabla y \right) = \nabla \cdot \left(\frac{\lambda}{c_p} \nabla \beta \right) + \omega_y \qquad \beta = \sum \alpha_i \left(\frac{1}{Le_i} - 1 \right) Y_i$$

Significant improvement for H₂ flames

Validation of FGM against detailed chemistry

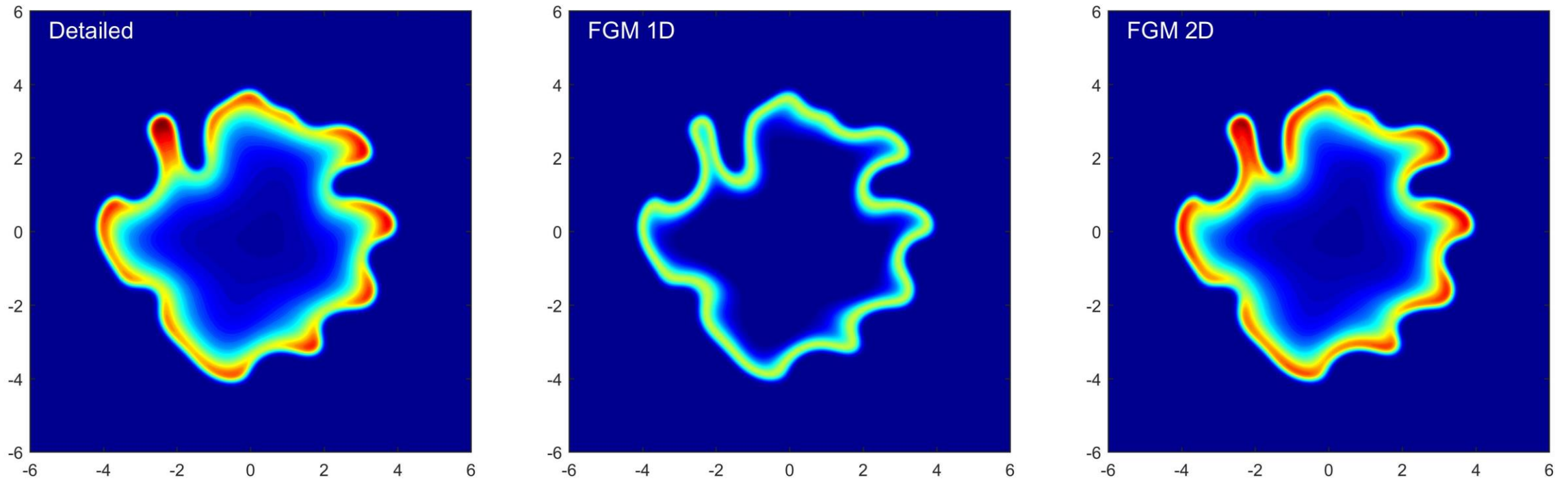
- 1D strained flames, CH₄-H₂-air (40% H₂, $\varphi = 0.7$)



- 1D FGM only account for direct stretch effect
- 2D FGMs capture preferential diffusion effects
- Not very sensitive to how the Z_j, h changes are included in the flamelets
 - 2D FGM A: stretched flat flamelets
 - 2D FGM B: stretched curved flamelets

Validation of FGM against detailed chemistry

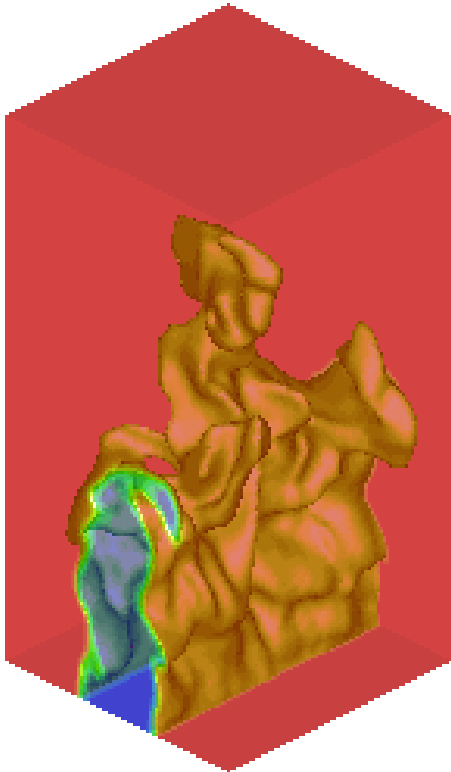
- Expanding flame kernel in turbulent flow (CH₄-H₂-air, 40% H₂, $\phi = 0.7$)
- 2D direct numerical simulation



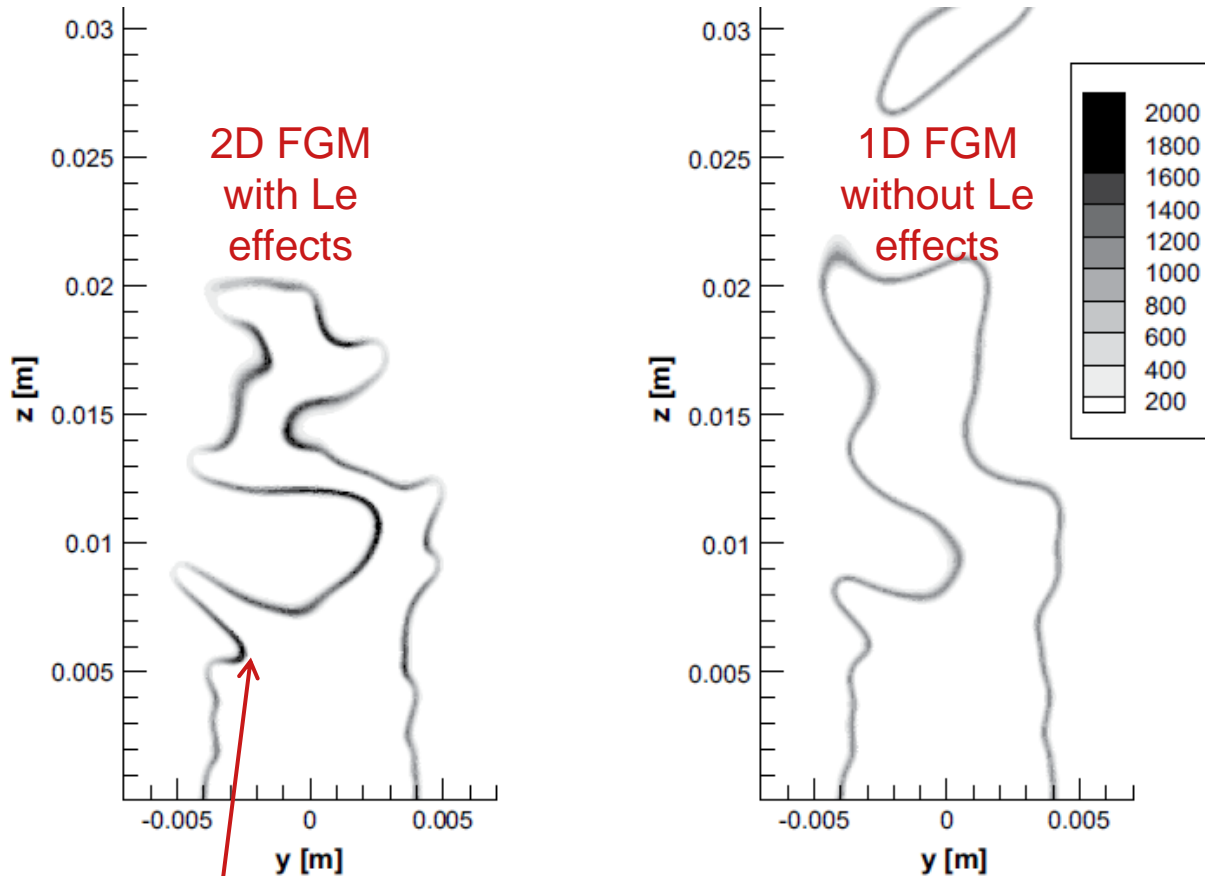
Mass fraction of H radical at $t = 0.36$ ms

Turbulent flame

- Lean premixed turbulent flame on slot burner
CH₄-H₂-air, 40% H₂, $\phi = 0.7$
- Direct numerical simulation



Snapshots of chemical source term

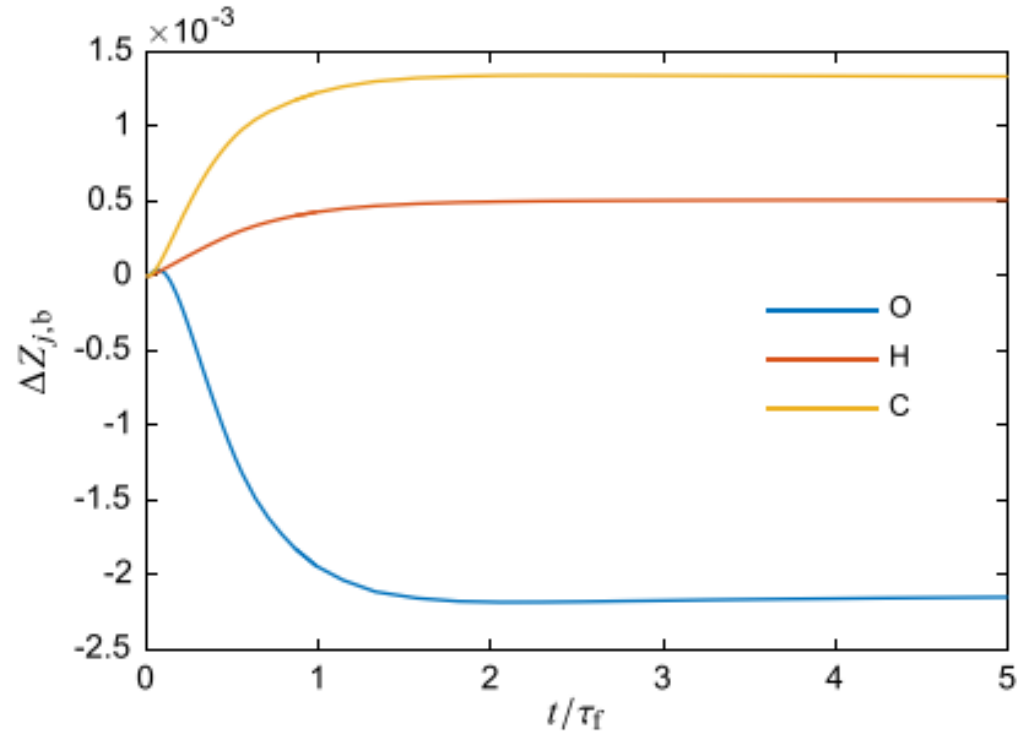


- More intense burning in convex regions
- Flame surface area/volume increases due to instabilities
- Turbulent flame speed increases by 30%!

Vreman et al. (2009) Int. J. Hydrogen Energy 34:2778-2788

Unsteady phenomena

- Response to sudden jump in stretch rate

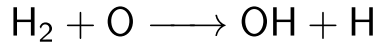


- Time delay of $\tau_f = \delta_f/s_L$: High frequencies will be dampened

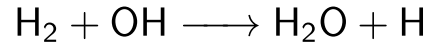
- Preferential diffusion effects are dampened in flames with fast fluctuating stretch rates
- Modelling challenge in unresolved simulations (LES/RANS)!
- DNS of highly turbulent flames required to gain insight and to develop models

Other modeling challenges

- Reactions occur at rather low temperature



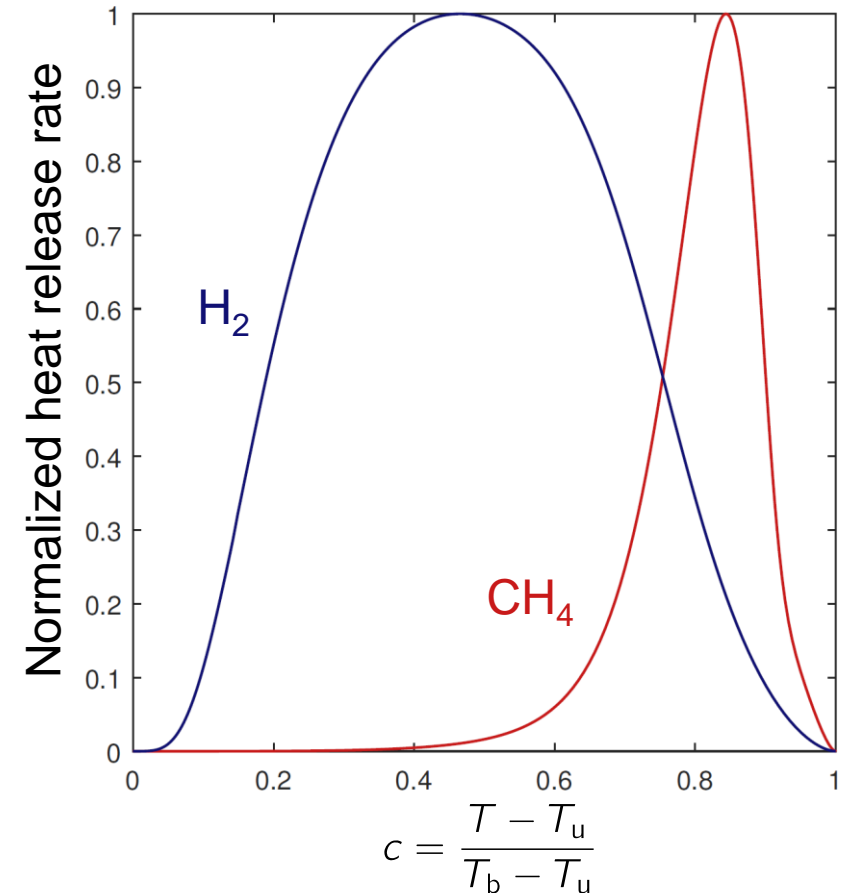
H production, 1400 K



- Peak heat release rate at $T < 1000$ K
- Reaction layer of H_2 flame is not thin!

FGM challenge

- Reaction rates in H-consumption layer at the leading edge are sensitive to T_b (near the H-production layer)
- Non-local dependency: Source term depends on condition downstream
- Overprediction of source term when burnt side is cooled \rightarrow Too high flame speed, flashback



Why hydrogen flames are different

- High diffusivity of H_2 leads to strong preferential diffusion effects
- Response of lean H_2 flames to stretch is opposite to that of most common fuels

Lean hydrogen flames burn stronger when stretched

- Huge impact on flame dynamics and stabilization
 - Cellular instabilities
 - Increased flame surface density
 - Anomalous blow-off behavior
 - Prone to flashback due to enhanced burning rate near flame holder

COMBUSTION OF FUTURE FUELS

Enabling the energy transition

Thanks to all my colleagues at TU/e who participated in this research